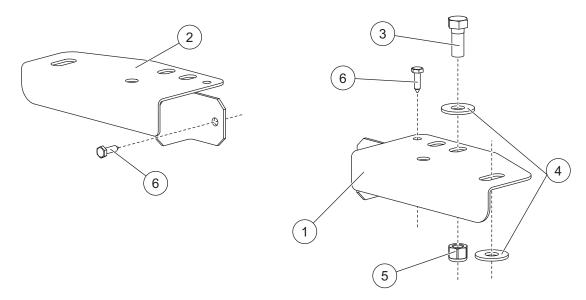


December 1, 2008 Lit. No. 98334, Rev. 00

Headlamp Extension Bracket Kit

PARTS LIST



98330 Headlamp Extension Bracket Kit							
Item	Part	Qty	Description	Item	Part	Qty	Description
1		1	Headlamp Extension Bracket – DS	4	91105	4	1/2" Flat Washer
2		1	Headlamp Extension Bracket – PS	5	91335	2	1/2-13 Hex Locknut GB
3	90575	2	1/2-13 x 1-1/4 Hex Cap Screw G5	6	93148	4	1/4 x 3/4 Self-Tapping Screw
G = Grade							

A CAUTION

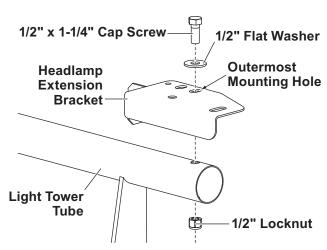
Read this document before installing the Headlamp Extension Bracket Kit.

A CAUTION

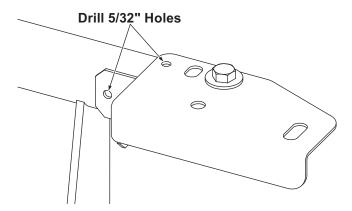
Use standard methods and practices when attaching snowplow and installing accessories including proper personal protective safety equipment.

INSTALLATION INSTRUCTIONS

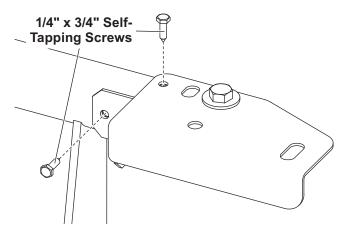
 Using the outermost mounting hole on the extension bracket, mount the brackets to the existing headlamp mounting holes in the light tower tube with the 1/2" x 1-1/4" cap screws, 1/2" washers and 1/2" locknuts as shown. With the 1/2" cap screw installed, level the headlamp extension bracket prior to fully tightening the locknut to 75 ft-lb.



3. Using the extension bracket as a guide, locate and drill four 5/32" pilot holes.

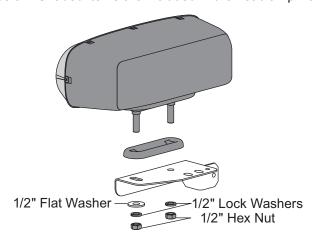


Insert a 1/4" x 3/4" self-tapping screw in each hole. Tighten all fasteners and mount the headlamps as described in the Mounting Headlamps to Extension Brackets section of these instructions.



Mounting Headlamps to Extension Brackets

Place the headlamp swivel plate onto the headlamp mounting studs and place the lamp onto the extension bracket. Mount using a 1/2" lock washer and 1/2" hex nut on the inside hole of the extension bracket, and a 1/2" washer, 1/2" lock washer and 1/2" hex nut on the outside slotted hole of the extension bracket as shown below. Shaded items are included in the headlamp kit.



Headlamps are to be aimed as instructed in the Owner's Manual for the snowplow or in the Headlamp Aiming Instructions found in the headlamp kit.

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