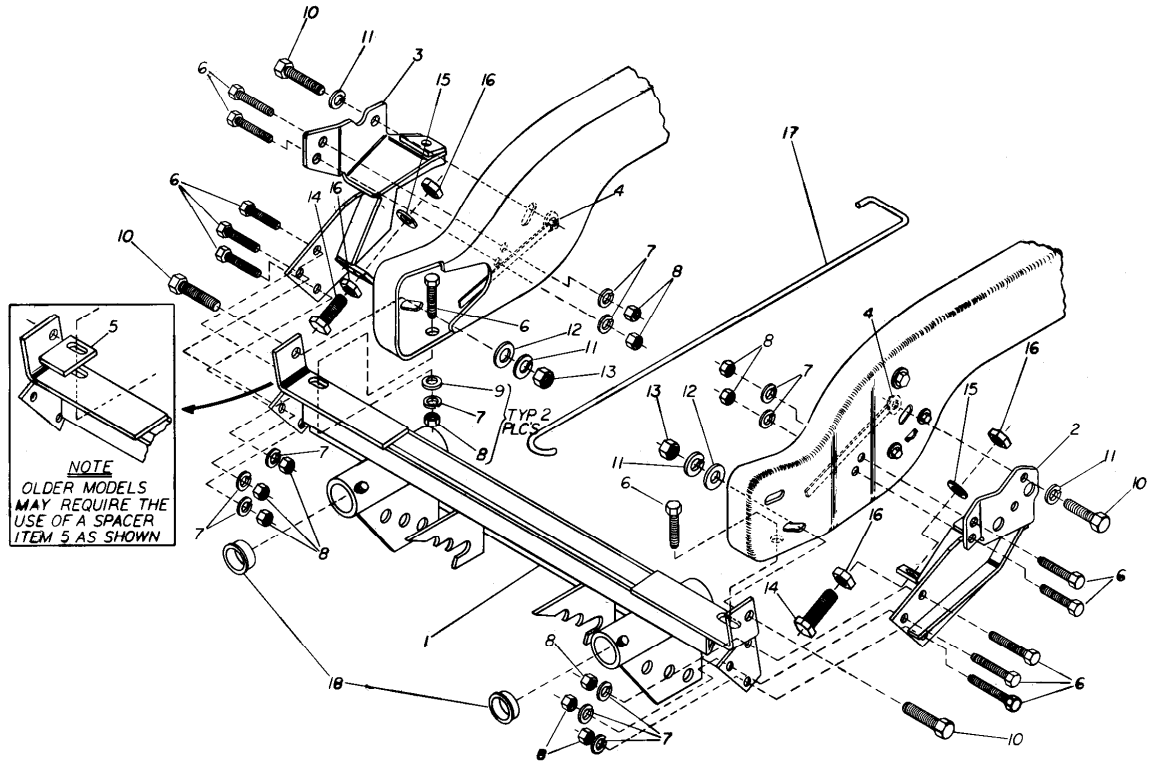




# 1987 - 1991 FORD F150 / BRONCO 4X4

## 81010 ATTACHMENT KIT



### PARTS LIST

ITEM	STOCK	DESCRIPTION	QTY.	ITEM	STOCK	DESCRIPTION	QTY.
	81010	MOUNTING CARTON		10	* 20139	5/6-11 X 1-1/2" CAPSCREW	4
1	815000 169	MOUNTING FRAME	1	11	* 20331	5/8" LOCKWASHER	4
2	815000 171	PUSHARM DRIVERS SIDE	1	12	* 20357	5/8" FLATWASHER	2
3	815000 170	PUSHARM PASSENGER SIDE	1	13	* 20530	5/8-11 NUT	2
4	815000 046	5/8-11 X NUT W/HANDLE	2	14	* 20164	3/4-10 X 2" CAPSCREW	2
5	815000 041 011	SPACER	1	15	* 20333	3/4" LOCKWASHER	2
6	* 20095	1/2-13 X 1 1/2" CAPSCREW	12	16	* 8501003 015	3/4-10 JAM NUT	4
7	* 20329	1/2" LOCKWASHER	12	17	819000 013	RELEASE HOOK	1
8	* 8501001 009	1/2-13 NUT	12	18	815000 146	REC. TUBE END CAP	2
9	* 20355	1/2" FLATWASHER	2				

\* ITEMS PACKED IN 80109 BOLT BAG

Parts indented are included in the assembly under which they are indented.

Diamond Equipment reserves the right, under its continuing product improvement program, to change construction or design details, specifications and prices without notice or without incurring any obligation.



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## PARTICULAR ATTACHMENTS INSTRUCTIONS FOR 81010 PULL AWAY MOUNTINGS

### IMPORTANT NOTICE

**End user must be given this instruction sheet prior to delivery of this Snow Plow.**

The equipment you have just purchased should only be used on vehicles equipped with the Manufacturer's Snow Plow Preparation Packages. Snow Plowing without the original Snow Plow Preparation Package may damage your vehicle and the added weight to the equipment may impair the operation and control of the vehicle. Snow Plowing with a vehicle that the manufacturer does not recommend for that purpose may void your new vehicle warranty. If your vehicle is not originally equipped with the Snow Plow Package, additional parts may be necessary before snow plowing. Owners of these vehicles should consult their dealers before purchase or installation of such parts. CAUTION: the installation, on any vehicle, of these parts is not a full substitute for the original equipment Snow Plow Preparation Package.

**Warning: Lift Arm extends beyond bumper of vehicle. To minimize damage from a front-end collision, Lift Arm should be removed from vehicle when Snow Plow is removed.**

**GENERAL INSTRUCTIONS:** Disconnect the vehicle battery or batteries before beginning installation. (Reconnect after installation is complete.) Do not burn holes into or weld pieces onto the vehicle frame. Use extreme caution when drilling any holes in the vehicle to prevent damage to brake lines, fuel lines, wiring, or any other vehicle components. Assemble parts and fasteners "finger tight" until instructions indicate final tightening. After first usage and periodically thereafter, re-tighten all fasteners to correct torque.

**NOTE:** 1/2"-13 GRADE 5 fasteners should be torqued to 75 ft. lbs.  
5/8"-11 GRADE 5 fasteners should be torqued to 150 ft. lbs.  
3/4"-10 GRADE 5 fasteners should be torqued to 250 ft. lbs.

- 1. PRELIMINARY:** Jack the vehicle up from under the center of the frame until the front tires just clear the ground. Place jack stands under the frame to prevent accidental lowering of the vehicle. The air dam under the front bumper should either be removed completely or an approximately 35" long section should be cut out of the center of it. Screw a 3/4"-10 jam nut (16) all the way on to each of the 3/4"-10 X 2 1/2" capscrews (14). Place each of the 3/4"-10 X 2 1/2" capscrew / jam nut assemblies through the hole in the lower front ear of the driver's side and passenger's side push arms (2) (3), with the heads of the capscrews (14) toward the front of the vehicle. Fasten with a 3/4" lockwasher (15) and 3/4"-10 jam nut (16) on each capscrew (14). Ream the forward hole in the bottom flange of each frame rail to 17/32" dia.



2. **DRIVER'S SIDE PUSH ARM:** Place the rear angle section of driver's side push arm (2) up through the space between sway bar and frame onto the outside of the frame rail. Fasten the rear upper hole in angle section of push arm to the slotted hole in the frame using a 5/8"-11 X 1-1/2" capscrew (10) and lockwasher (11) through the push arm and frame with a 5/8"-11 nut, with welded on handle (4) inside of the boxed frame rail.
  
3. **PASSENGER'S SIDE PUSH ARM:** Install the passenger's side push arm (3) in the same manner as the driver's side push arm was installed. Fasten the passenger's side push arm (3) using the same types and amounts of fasteners as used to fasten driver's side push arm.
  
4. **MOUNTING FRAME:** Place the frame hangers of the mounting frame (1) up onto the front of the vehicle frame rails with the large holes in hangers lined up with slotted holes in the sides of frame rails and the slotted holes in hangers lined up with the previously drilled out holes in the bottom flanges of the frame rails. Fasten each frame hanger of the mounting frame (1) to the side of each frame rail using a 5/8"-11 X 1-1/2" capscrew (10), 5/8" flatwasher (12), 5/8" lockwasher (11), and 5/8"-11 nut (13). Fasten the slotted hole in each frame hanger of the mounting frame (1) to the front hole in the bottom flange of each frame rail using a 1/2"-13 X 1-1/2" capscrew (6), 1/2" flatwasher (9), 1/2" lockwasher (7), and 1/2"-13 nut (8). Line up the three holes in the front section of each push arm (2) (3) with the holes in the end plates of the push angle of the mounting frame (1). Fasten each of the push arms (2) (3) to the mounting frame (1) using three 1/2"-13 X 1-1/2" capscrew (6) and 1/2" lockwashers (7), and 1/2"-13 nuts (8). Remove the jack stands from under the frame and lower the vehicle to the ground.
  
5. **FASTENERS:** Tighten all the fasteners holding the mounting frame (1), and push arms (2) (3) to the vehicle frame rails. Adjust the 3/4" capscrews (14) with the 3/4" jam nuts (16) so that the heads of the capscrew are tight against the push angles of the mounting frame. Lock the 3/4" capscrews (14) in place using the rear jam nuts (16). Tighten the 1/2" fasteners holding the push arms (2) (3) to the mounting frame (1).
  
6. **LIFT FRAME:** Clean paint and burrs from the outside tube ends of the lift frame and the inside surfaces of the receiver tubes of the front mounting frame (1).

**SPECIAL NOTE: Liberally coat the entire tube ends of the lift frame, the inside surfaces of the receiver tubes and threads of the slack adjusting bolts on the receiver tubes with chassis or anti-seize lubricant.**

Back off the slack adjusting bolts on the receiver tubes until they no longer protrude inside the tubes. Slide the lift frame into the receiver tubes of the front mounting frame (1) until the fastening holes line up. Tighten the slack adjusting bolts on the receiver tubes until the lift frame will just slide in and out of the receiver tubes. Secure the lift frame to the front mounting frame using 5/8" hinge pins (26) and hairpin cotters (27)

NOTE: On some older model vehicles, the lift frame and mounting frame may not line up level with the grill, body and / or the ground. If this is the case, this problem can usually be corrected by placing a spacer (5) between the lower frame rail flange and the passenger's side frame hanger of the mounting frame (1). If the spacers (5) is used, the slotted hole in the side of the frame rail may need to be reamed out to line up with the large hole in the frame hanger of the mounting frame (1).

- 7. LIFT ARM:** Install the lift arm (24) and lift cylinder or electric hydraulic unit onto the lift frame using the 5/8"-11 X 5-1/2" capscrew (25) through the upper lift frame ears and the rear lift arm hole. Place a 5/8"-11 X 4-3/4" capscrew through the front lift arm hole and the ram end of the lift cylinder or electric hydraulic unit. Place a 5/8"- 11 X 3-1/4" capscrew through the lower lift frame ears and stationary end of the lift cylinder or electric hydraulic unit. Fasten the three 5/8"-11 capscrews using three 5/8"-11 locknuts (32).
- 8. LIFT CHAIN:** Attach each end of the lift chain (40) to the two holes in each of the diagonal braces of the push frame using 7/16" -14 "U" bolts (41), 7/16" lockwashers (43), and 7/16"-14 nuts (42).
- 9. PUSH FRAME:** Install the push frame onto the plow blade with the upper and lower pivot holes lined up with the pivot holes in the back of the plow blade. Insert the shorter pivot pin (36) down through the upper pivot holes. Insert the longer pivot pin (39) down through the lower pivot holes. Secure the pivot pins (36) (39) using 1/4" X 2" cotter pins (23).
- 10. ANGLE CYLINDERS:** Install the angle cylinders between the push frame and the ears on the back side of the plow blade with the rod end of the cylinders toward the plow blade. The elbows in the ports of the angle cylinders should be between the angle cylinders and the push frame.

**NOTE: When installing the angle cylinders on 8' and 8-1/2' plow blades, place four 1-1/4" flatwashers (30) between each lower push frame ear and the stationary end of each angle cylinder.**

Attach the stationary end of the angle cylinders to the push frame using the two shorter cylinder pins (22). Attach the rod ends of the angle cylinders to the back side of the plow blade using the two longer cylinder pins (44). Secure the cylinder pins using 1/4" X 2" cotter pins (23).



- 11. PLOW MARKERS:** Attach each plow marker (33) to the two holes in the upper outer surface of each end rib of the plow blade using two 5/16"-18 X 1" capscrews (35), 5/16" lockwashers (37), and
- 12. HOOK UP PINS:** Compress each hook up pin spring (50) slightly and place them between the inner most ear and the center ear on each side of the push frame with the hole through the center of each spring lined up with the pin holes in the push frame ears. Insert each hook up pin (48) through the pin hole in each inner most ear of the push frame, through the center of the springs (50), and out through the center and outside ears on each side of the push frame. Compress the hook up pin springs (50) slightly and secure the hook up pins (48) using a 1" snap ring (49) in the snap ring groove of each hook up pin (48). **(The snap rings should be between the end of the spring and the inner surface of each of the center ears on the push frame.)**
- 13. PLOW TO VEHICLE ATTACHING:** Pull back and lock the spring loaded hook up pins (48) on each side of the push frame. Attach the lift chain to the lift arm hooks and lift the back end of the push frame up level using the vehicle hydraulics. Line up the spring loaded hook up pins with the corresponding set of holes in the lower part of the mounting frame. Unlock the spring loaded hook up pins so that they go completely through the holes in the mounting frame and the push frame ears. Adjust the lift chain at the lift chain hooks on the lift arm so that the plow blade will lift fully and also be able to follow the ground contour while plowing.

NOTE: If the lift chain does not **pull evenly, shorten the longer side by attaching at a different link or at half a link** where the chain is **attached to the push frame with the 7/16" "U" bolts.**

- 14. PUSH FRAME STOP BOLTS:** Screw a 5/8"-11 jam nut (29) all the way onto each of the 5/8"-11 X 3" full thread capscrews (28). Place the capscrew / jam nut assemblies up through the ears on each side of the lower lift frame with the heads of the capscrews down. Fasten with a 5/8" lockwasher (31) and jam nut (29). Adjust the 5/8"-11 X 3" full thread capscrews (28) with the jam nuts (29) so that the heads of the capscrews (28) contact the push frame before the upper pivot section of the push frame contacts the lift arm or the lift cylinder / out front electric hydraulic unit while lifting plow or stacking snow.

NOTE: If the push frame is attached to a different set of connecting holes on the mounting frame, the push frame stop **bolts should be checked and may need to be readjusted to prevent the push** frame from contacting the lift arm, or the lift cylinder / out front electric hydraulic unit while lifting plow or stacking snow.

**CAUTION: CHECK THE TRIPEDGE ADJUSTMENT AT THIS TIME.**

- 1. THE SPRINGS ARE PROPERLY ADJUSTED WHEN A PIECE OF PAPER CAN BE PLACED BETWEEN THE COILS.**
- 2. IF THE TRIPEDGE SPRINGS NEED ADJUSTMENT, LOOSEN THE BOTTOM LOCK NUT ON BOTH SPRING ASSEMBLIES. ROTATE THE TOP NUT UNTIL THE SPRINGS ARE PROPERLY ADJUSTED.**
- 3. BE SURE TO TIGHTEN THE BOTTOM LOCK NUT SECURELY ON BOTH ASSEMBLIES TO THE TOP NUT TO PREVENT LOOSENING OF THE ASSEMBLIES.**

**NOTICE: DIAMOND EQUIPMENT OR MEYER PRODUCTS ASSUME NO RESPONSIBILITY FOR INSTALLATIONS NOT MADE IN ACCORDANCE WITH THESE INSTRUCTIONS.**

**INSTRUCTIONS ARE SUBJECT TO CHANGE WITH OUT NOTICE.**



