

SERVICE BULLETIN NO. 3

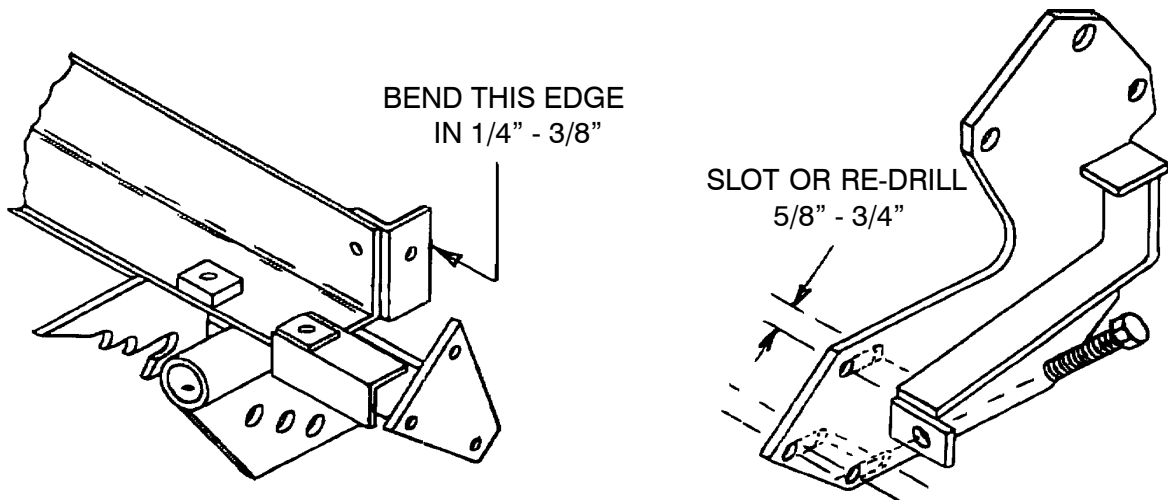
1997 Dodge W2500, 3500 4x4 Vehicles

with AHD Preparation Package
Frame attachment Kit 81013

Dodge has made a running change in the front cross-member location of their 1997 model 2500 and 3500 Ram 4 x 4 vehicles. The front cross-member has been moved toward the rear of the vehicle frame which also, places Diamond mounting frame (1) back toward the rear of the vehicle frame. The attaching holes on the vehicle frame rails for the driver's side (2) and passenger's side (3) push arms did not change.

The mounting frame (1) and push arms (2), (3) from Frame Attachment Kit # 81013 can be modified to fit these later production vehicles as follows.

1. The rear edge of the mounting brackets on the upper angle of the mounting frame (1) should be bent in a slightly to fit the bend in the vehicle frame rails.
2. The three 9/16" dia. holes in the front end of each push arm (2), (3) should be slotted or re-drilled 5/8" - 3/4" closer toward the rear of the push arm.
3. The 3/4"-10 x 2" capscrews (19) in the tabs on the push arms (2), (3) should be turned around so that the heads of the capscrews are toward the rear of the push arms. A 3/4"-10 jam nut (34) should be threaded onto the capscrew on the front side of the tab and a 3/4" lockwasher (20) and 3/4"-10 jam nut (34) on the back side of the tab on each push arm.



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