

32323

MOUNT KIT PERSONAL PLOW

Toyota Tacoma

2005 - ____

Installation Instructions

▲ CAUTION

Read this document before installing the snowplow.

▲ CAUTION

See your sales outlet for application recommendations. The Kit Selection Guide/ Selection List has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

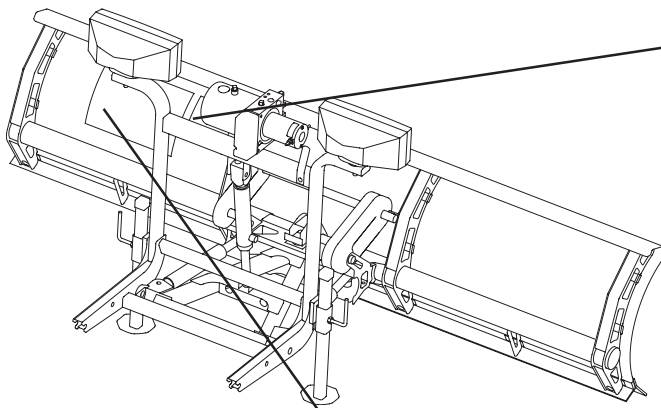
⚠ WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

⚠ CAUTION

Indicates a situation that, if not avoided, could result in damage to product or property.

NOTE: Identifies tips, helpful hints, and maintenance information the owner/operator should know.



WARNING/CAUTION AND INSTRUCTION LABELS

Become familiar with and inform users about the warning label and instruction label on the back of the blade.

Warning and Caution Label

⚠ WARNING

LOWER BLADE WHEN VEHICLE IS PARKED.

REMOVE BLADE ASSEMBLY BEFORE PLACING VEHICLE ON HOIST.

DO NOT EXCEED GVWR OR GAWR INCLUDING BLADE AND BALLAST.

⚠ CAUTION

READ *OWNER'S MANUAL* BEFORE OPERATING OR SERVICING SNOWPLOW.

TRANSPORT SPEED SHOULD NOT EXCEED 45 MPH. REDUCE SPEED UNDER ADVERSE TRAVEL CONDITIONS.

PLOWING SPEED SHOULD NOT EXCEED 10 MPH.

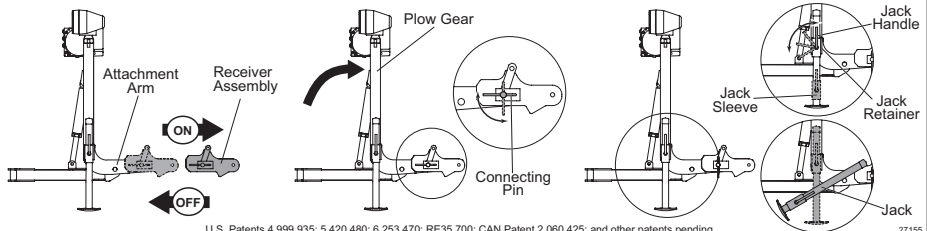
SEE YOUR SALES OUTLET FOR APPLICATION RECOMMENDATIONS.

Instruction Label

This snowplow is for personal/homeowner use only.

ATTACH INSTRUCTIONS

1. Make certain both **connecting pins** are fully retracted.
2. Drive vehicle slowly to completely insert **attachment arms** into **receiver assembly slots**.
3. Twist both **connecting pins** to release spring tension, then push **plow gear** toward vehicle so **connecting pins** fully engage holes in **attachment arms**.
4. Loosen one **jack handle** and slide **jack sleeve** down below **jack retainer**. Remove **jack** and retighten **jack handle**. Repeat for other **jack** and store them.
5. Connect all electrical cables from vehicle to snowplow.



U.S. Patents 4,999,935; 5,420,480; 6,253,470; RE35,700; CAN Patent 2,060,425; and other patents pending.

27155

5. Back vehicle away from snowplow.
6. See Owner's Manual for proper snowplow storage.
3. While pushing **plow gear** toward vehicle to release **connecting pin** tension, pull **connecting pin** out on one side and twist pin handle to keep pin retracted. Repeat procedure for other **connecting pin**.
4. Disconnect all electrical cables.
1. Put blade on ground using **LOWER/FLOAT** on snowplow control. Leave control **ON** and in **FLOAT**.
2. Attach jacks. Loosen **jack handle**, put **jack** on ground, and raise **jack sleeve** until fully engaging **jack retainer**. Tighten **jack handle**. Repeat for other **jack**.

DETACH INSTRUCTIONS

Read *Owner's Manual* for Complete Instructions

SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the *Owner's Manual* before installing, operating, or making adjustments.

⚠ WARNING

Lower blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this can result in serious personal injury.

⚠ WARNING

Remove blade assembly before placing vehicle on hoist.

⚠ WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

⚠ WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

⚠ WARNING

Do not exceed GVWR or GAWR including blade and ballast. The rating label is found on driver-side vehicle door cornerpost.

⚠ CAUTION

Refer to the Kit Selection Guide/Selection List for minimum vehicle recommendations and ballast requirements.

⚠ CAUTION

To prevent accidental movement of the blade, always turn the ON/OFF switch to OFF whenever the snowplow is not in use. The control indicator light will turn off.

PERSONAL SAFETY

- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

⚠ WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on a vehicle. Keep all open flames away from gasoline tanks and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

VENTILATION




⚠ WARNING

Vehicle exhaust contains deadly carbon monoxide (CO) gas. Breathing this gas, even in low concentrations, could cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

TORQUE CHART

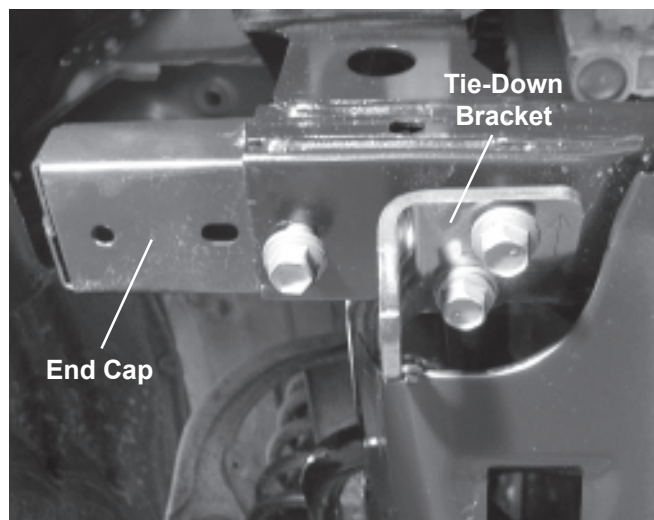
⚠ CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow including proper personal protective safety equipment.

Recommended Fastener Torque Chart (Ft.-Lb.)			
Size	 SAE Grade 2	 SAE Grade 5	 SAE Grade 8
1/4-20	6	9	13
5/16-18	11	18	28
3/8-16	19	31	46
3/8-24	24	46	68
7/16-14	30	50	75
1/2-13	45	75	115
9/16-12	66	110	165
5/8-11	93	150	225
3/4-10	150	250	370
7/8-9	150	378	591
1-8	220	583	893
Metric Grade 8.8 (Ft.-Lb.)			
Size	Torque	Size	Torque
M 6	7	M 12	60
M 8	17	M 14	95
M 10	35	M 16	155
These torque values apply to fasteners except those noted in the instruction.			

INSTALLATION INSTRUCTIONS

1. Remove the tow hook/tie down bracket (passenger side only) and end caps (both sides) from the front cross member of the vehicle frame. Retain these parts and fasteners for reinstallation if the snowplow mount is removed.
4. Slide the mount into place with the rear arms behind the front cross member and above the splash pan. Align the bottom slots in the front of the mount with the end cap holes in the bottom of the front cross member, and clamp the mount in place.



2. If the vehicle is equipped with the optional Toyota 1/4" thick aluminum front skid plate, remove it and its fasteners, and retain them for reinstallation if the snowplow mount is removed.
3. Verify that the steel splash pan is present (see photo below). This splash pan **must** be present for mount installation.

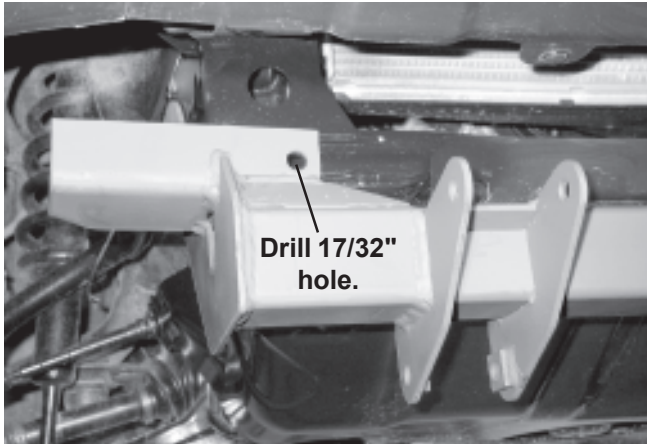


5. Place a washer onto one of the bolts with the shorter handles, and pass it up through the bottom slot in the mount and into the bottom of the front cross member. Place a washer and locknut into the end of the cross member and onto the bolt. Hand tighten, and repeat on the other side.

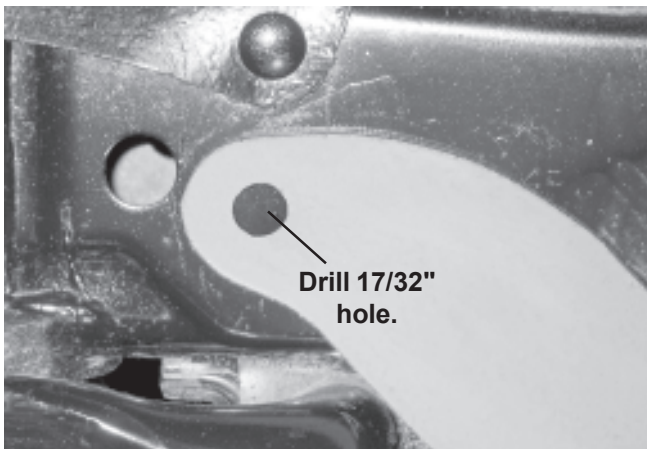


NOTE: For a more professional appearance, install the bolts with the handles pointing in toward the center of the vehicle.

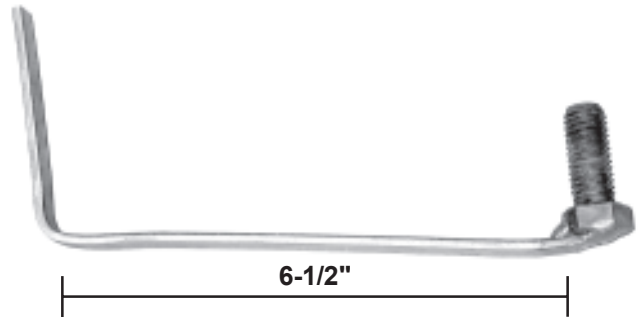
- Using the holes in the front of the mount as guides, drill one 17/32" hole through the front of the front cross member on each side of the vehicle.



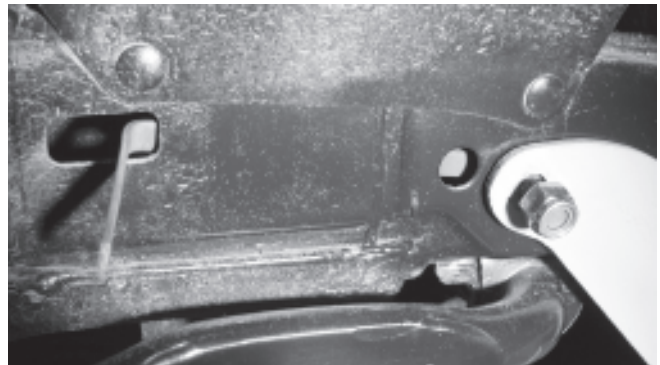
- On both sides of the vehicle, place a washer onto one of the bolts with the shorter handles, and pass it into the end of the front cross member and out through the drilled 17/32" hole and the hole in the front of the mount. Place a locknut onto each of these bolts, and fully tighten according to the torque chart.
- Fully tighten the fasteners in the underside of the mount (Step 5) according to the torque chart.
- Push the rear arm mount stiffeners up tight against the bottom of the vehicle frame. Using the rear holes in the mount as guides, drill one 17/32" hole through the side of the truck frame on each side of the vehicle.



- Bend the two bolts with the longer handles as shown.



- On both sides of the vehicle, insert a bolt with bent handle into the side of the frame, and pass it out through the drilled 17/32" hole and the hole in the rear of the mount. Place a locknut on each of the bolts, and fully tighten according to the torque chart.



- Bend or cut the ends of any bolt handles protruding out from the truck frame for appearance and to prevent contact with the sway bar.

NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.