

Parts indented are included in the assembly under which they are indented.

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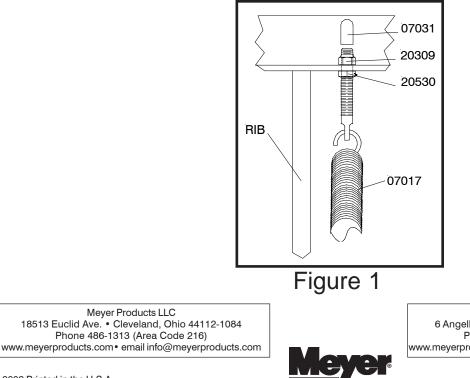
## **INSTALLATION INSTRUCTIONS**

Note: The following instructions cover assembly of Moldboard, Pivot Bar and A-Frame. Refer to separate instructions for installation of plow mounting and hydraulic system.

- A. Liberally coat Pivot Pins (13) with chassis lubricant.
- B. Attach Pivot Bar (8) to Moldboard (1) with Pivot Pins (13) (grease fitting facing outward) and insert Cotter Pins (14). Grease outer Pivot Pin's (14) using grease fitting.
- C. Attach Eye Bolts (12) to Moldboard (1) and Trip Springs (10) to Pivot Bar (8), making certain locknuts are positioned as shown in Figure 1.
- D. Make certain each Eye Bolt (12) is in a vertical position as shown in Figure 1 so that the Eye Bolt (12) and Trip Spring (10) hinge properly when moldboard trips.

Note: Proper tension is attained when Trip Spring (10) coils just begin to separate and then tightening top locknut four additional turns. Tighten bottom Locknut (20530) to secure Eyebolt in position. Install Eyebolt caps (07031) over exposed threads. See Figure 1.

E. Attach A-Frame (9) to Pivot Bar (8) using King Pivot Bolt (15), Hex Nut Slotted (16) and Cotter Pin (14). IMPORTANT: Install King Pivot Bolt (15) from top so that grease fitting is easily accessible. Grease King Pivot Bolt (15) using grease fitting.



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