July 15, 2019 Lit. No. 74459, Rev. 03

35158MOUNT KIT

Kioti K9 2018-__

Installation Instructions

A CAUTION

Read this document before installing the snowplow.

A CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

A WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

A CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

WARNING/CAUTION & INSTRUCTION LABELS

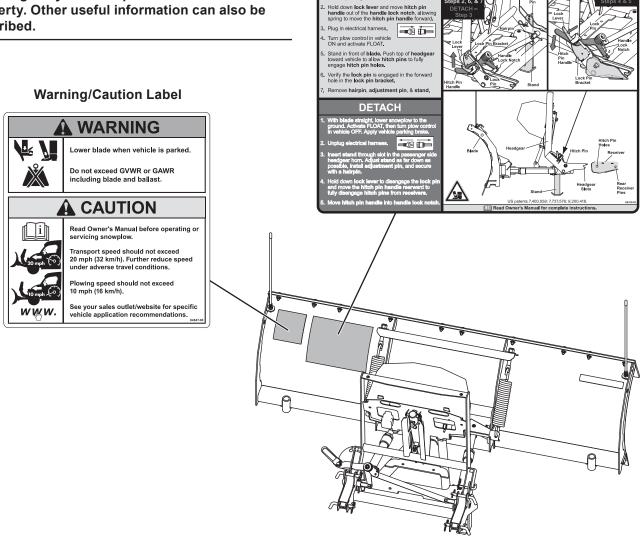
Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.

Attach/Detach Label

ATTACH

Slowly drive vehicle forward to engage rear receiver pins into headgear slots. Apply **AWARNING**



SAFETY PRECAUTIONS

Follow all safety and operating instructions in your UTV Owner's Manual.

Improper installation and operation could cause personal injury, and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

A WARNING

Lower the blade when vehicle is parked.
Temperature changes could change
hydraulic pressure, causing the blade to
drop unexpectedly or damaging hydraulic
components. Failure to do this could result in
serious personal injury.

A WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

A WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

A WARNING

Do not exceed GVWR, GAWR, or maximum vehicle load capacity, including the blade and ballast.

A WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

A WARNING

Remove blade assembly before placing vehicle on hoist.

A WARNING

Vehicle mount reduces ground clearance. Use additional caution when driving vehicle with mount installed. Remove vehicle mount to restore original vehicle ground clearance at the end of the plowing season.

A CAUTION

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove the ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate Mobile Communication Equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

NOISE

Airborne noise emission during use is below 95 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

A CAUTION

Read instructions before assembling.
Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart					
Inch Fasteners Grade 5 and Grade 8					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Grade 5	Grade 8	Size	Grade 5	Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995
Metric Fasteners Class 8.8 and 10.9					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545

M16 x 2.00

M18 x 2.50

167

222

231

318

M33 x 3.50

M36 x 4.00

These torque values apply to fasteners except those noted in the instructions.

1468

1952

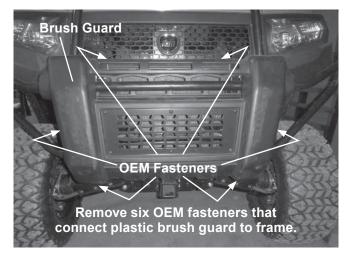
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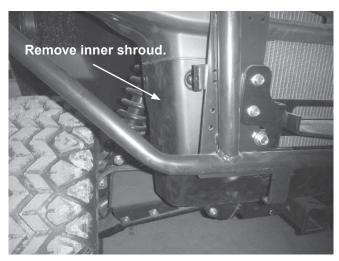
INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

 Remove the six OEM fasteners that connect the plastic brush guard to the frame. Set the brush guard aside and retain all fasteners for reinstallation in Step 16.



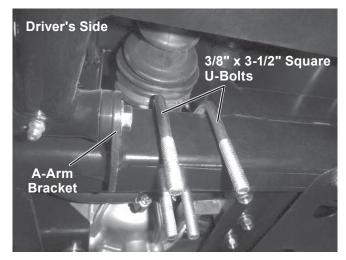
Remove the six OEM fasteners that hold the inner plastic shroud in place, then remove shroud itself and store all together for off-season use.



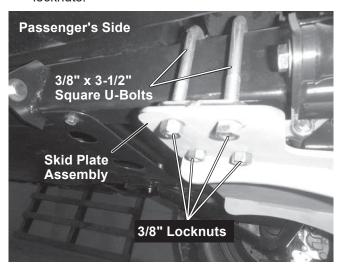
3. Remove front receiver hitch. Save fasteners for reinstallation.



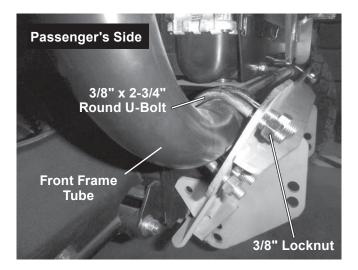
 Beginning with the driver's side, install two 3/8" x 3-1/2" square U-bolts over the frame, just behind the front lower A-arm bracket. Repeat on the passenger's side.



 Place the skid plate assembly against the frame, allowing the U-bolts installed in Step 4 to protrude through the corresponding holes in the skid plate assembly. 6. Fasten the skid plate assembly to the square U-bolts, on both driver's side and passenger's side, using 3/8" locknuts. Hand tighten the locknuts.



7. Push the skid plate assembly against the front frame tube. Beginning on the driver's side, install two 3/8" x 2-3/4" round U-bolts from the rear of the frame tube, through the skid plate assembly, and fasten with 3/8" locknuts. Hand tighten the locknuts. Repeat on the passenger's side.



8. Install four of the six fasteners removed from the receiver hitch through the skid plate brackets. Hand tighten the fasteners.

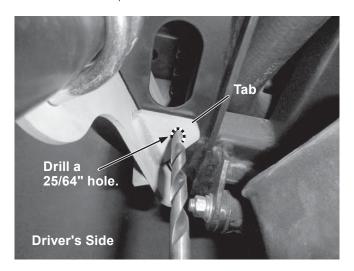


9. Keep the skid plate assembly level throughout this step. In order to maintain even pressure of the skid plate assembly against the frame tube, it is necessary to tighten each fastener incrementally in multiple passes, working from driver's side to passenger's side. At the final pass, tighten each fastener according to the torque chart. 10. To access the driver's side of the front gusset for the following step, turn the vehicle steering wheel all the way to the left.

A CAUTION

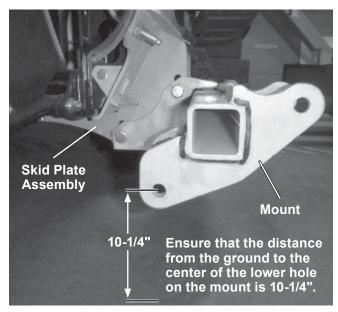
Before drilling holes, check to be sure that no vehicle wiring or other components could be damaged.

11. Using the tab in the skid plate assembly as a guide, drill a 25/64" hole through the front gusset of the vehicle, as shown below.



- 12. Turn the vehicle steering wheel all the way to the right, then repeat Step 11 on the passenger's side.
- 13. Place a 3/8" washer on each of the two 3/8" x 1-1/4" cap screws with handles. Insert the cap screws with handles from the inside out, through the holes drilled in Steps 11 and 12. Fasten each cap screw with a 3/8" locknut and tighten according to the torque chart. Bend or trim handles after installation to avoid interference with vehicle components.

14. Use the set of holes on the skid plate assembly that position the mount closest to the measurement shown. Install mount using 1/2" x 1-1/4" cap screws and 1/2" locknuts. Tighten fasteners according to the torque chart.



- 15. Measure the distance between the mount beam rear hole and the ground. If it exceeds 11-1/2", install the accessory Height Adapter Plate Kit (PN 77555) to ensure optimum plowing performance.
- 16. Reinstall the plastic brush guard using OEM fasteners retained in Step 1.

NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

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