

96618-1

HARNESS KIT

3-PORT ISOLATION MODULE

LIGHT SYSTEM

Parts List and Installation Instructions

⚠ CAUTION

Read this document before installing the harness kit.

⚠ CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

PARTS LIST

96618-1 LED Light System Plug-In Harness Kit			
Part	Description	Qty	
		96618-1	90730
69793-1	Vehicle Lighting Harness, 11-Pin w/Relays	1	
96617	Plug-In Harness, 16-Pin LED, Gray	1	
76272	Adapter, 10-Pin Harness w/Soft-Start Module	1	
29071	8" Cable Assembly		1
95837	Fuse Holder		1
90729	200A Fuse		1
-	Reclosable Fasteners	4	
-	Splices	1	
-	Heatshrink Tubing	1	

LED Plow Light Kit		
Part	Description	Qty
72565	Headlamp Control Module (HCM)	1
72554	Harness Assembly – HCM to Isolation Module	1
72546	Vehicle Harness Assembly – HCM to Grille	1
72548	Harness Assembly – Plow Lighting	1
72550	Cable Assembly – HCM	1
72552	Wire Assembly – EdgeView™ Lights	1
-	Reclosable Fasteners	4

SAFETY DEFINITIONS

WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

FUSES

The snowplow electrical and hydraulic systems contain several automotive-style fuses. If a problem should occur and fuse replacement is necessary, the replacement fuse must be of the same type and amperage rating as the original. Installing a fuse with a higher rating can damage the system and could start a fire. Fuse Replacement, including fuse ratings and locations, is located in the Maintenance section of the Owner's Manual for your snowplow.

BATTERY SAFETY

CAUTION

Batteries normally produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks, or lit tobacco to come near the battery. When charging or working near a battery, always cover your face and protect your eyes, and also provide ventilation.

- Batteries contain sulfuric acid, which burns skin, eyes, and clothing.
- Disconnect the battery before removing or replacing any electrical components.





TORQUE CHART

CAUTION





Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart

Inch Fasteners Grade 5 and Grade 8

Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Grade 5	 Grade 8		 Grade 5	 Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995

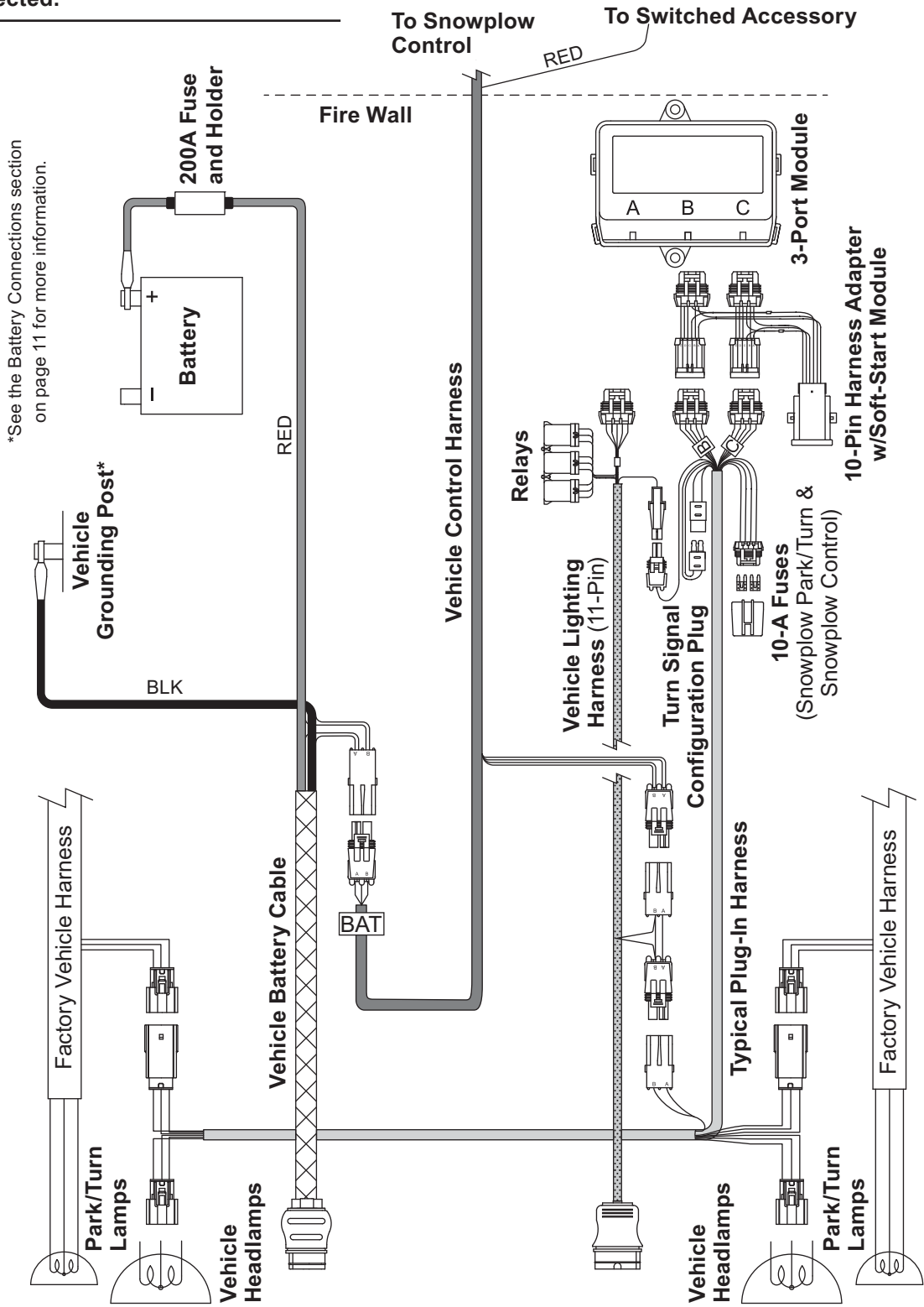
Metric Fasteners Class 8.8 and 10.9

Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Class 8.8	 Class 10.9		 Class 8.8	 Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545
M16 x 2.00	167	231	M33 x 3.50	1468	2101
M18 x 2.50	222	318	M36 x 4.00	1952	2701

These torque values apply to fasteners except those noted in the instructions.

TYPICAL 2-PLUG, 3-PORT MODULE SYSTEM DIAGRAM

NOTE: On 2-plug electrical systems, plug covers shall be used whenever snowplow is disconnected.



INSTALLATION INSTRUCTIONS

Isolation Module Mounting

⚠ CAUTION

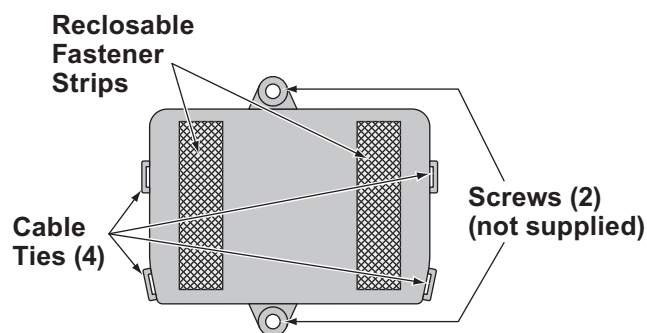
Before installing self-drilling screws or drilling mounting holes, check the selected mounting area for any wires, hoses, or other obstructions.

Isolation modules are sold separately. Check the online selection system for the correct module for your vehicle.

Locate a flat surface within the engine compartment of the vehicle for mounting the isolation module (**on the driver's side, if possible**). The fire wall, fender well, or radiator shroud are possible mounting locations. If a suitable flat surface is not accessible, cable tie the isolation module to existing brackets or harnessing.

Reclosable fastener strips and cable ties are supplied for mounting the isolation module, but self-drilling screws can also be used. When using the reclosable fastener strips, the mounting surface must be free of dirt and grease.

Isolation Module (bottom view)



Vehicle Battery Cable Installation

⚠ CAUTION

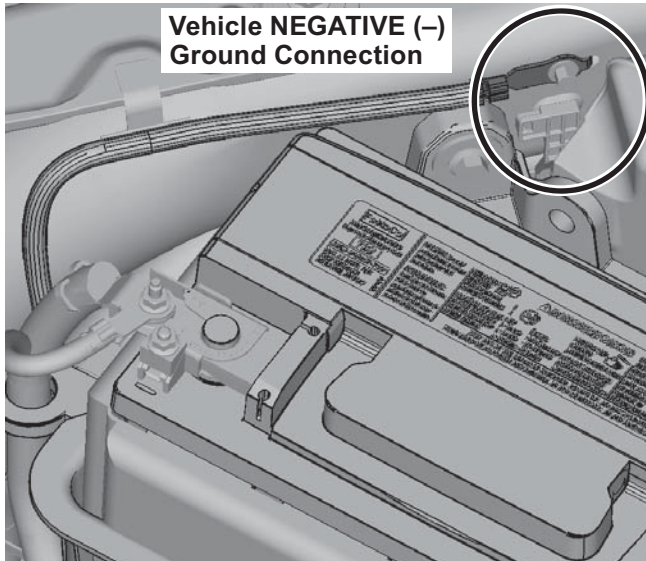
Batteries normally produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks, or lit tobacco to come near the battery. When charging or working near a battery, always cover your face and protect your eyes, and also provide ventilation.

- Batteries contain sulfuric acid, which burns skin, eyes, and clothing.
- Disconnect the battery before removing or replacing any electrical components.

1. Remove fuse holder cover, loosen and remove the fuse holder nuts and lock washers. Install a 200A fuse into the fuse holder.
2. Attach one end of the supplied 8" cable to the fuse holder so that the ring terminal is on top of the fuse. Replace the lock washer and nut on this terminal and hand tighten the nut.
3. Attach the red lead from the vehicle battery cable to the second fuse holder terminal, placing the cable ring terminal on top of the fuse lead. Replace the lock washer and nut on this terminal and hand tighten the nut.
4. Torque the fuse holder nuts to 106–159 in-lb and snap the fuse holder cover into place.
5. Route the 8" cable from the fuse holder to the POSITIVE (+) battery terminal. *Do not connect at this time.*

6. Route the black wire from the vehicle battery cable to the vehicle chassis NEGATIVE (–) ground connection shown. *Do not connect at this time.*

Prior to attaching, clean away any paint or dirt to ensure a good ground connection. The 4-position connector from the vehicle battery cable will connect to the mating connector (labeled "BAT") on the end of the vehicle control harness.



NOTE: Do NOT route the black vehicle battery cable wire to the NEGATIVE (–) battery post. See the Battery Connections section on page 11 for more information.

Vehicle Lighting and Vehicle Control Harness Installation

For Halogen plow light installation, proceed with the following instructions. For LED plow light installation, install the vehicle control harness as instructed, but DO NOT install the supplied vehicle lighting harness. Instead, refer to the LED installation instructions.

1. Route both harnesses around or through the radiator bulkhead to the isolation module.
2. Connect the 4-position connector from the vehicle lighting harness to the matching 4-position connector from the vehicle control harness.
3. Connect the vehicle lighting harness to position "A" on the isolation module.
4. Route the end of the vehicle control harness with the white 4-pin connector to the fire wall.

Connect the black 4-position connector (labeled "BAT") from the end of the vehicle control harness to the 4-position connector from the vehicle battery cable. *Do not cable tie the harness at this time.*

⚠ CAUTION

Before installing self-drilling screws or drilling mounting holes, check the selected mounting area for any wires, hoses, or other obstructions.

5. On the driver's side, locate an existing hole through the fire wall for the vehicle control harness. If access through the fire wall does not exist, drill a 5/8" hole through the fire wall in a convenient location away from sharp edges and hot or moving parts.

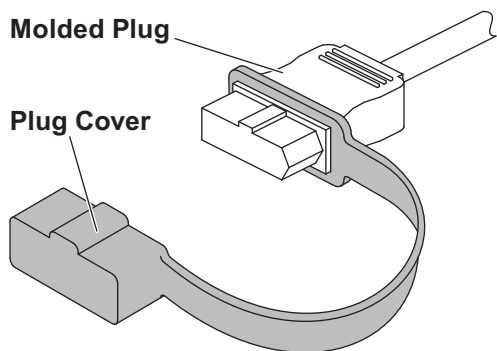
- Push the braided harness breakout with the cab control connector through the fire wall hole into the cab. Use a grommet, existing plug cover, or proper chafing material to protect the harness where it passes through the fire wall. Route the harness to the selected control mounting location.

To mount the control, follow the instructions supplied with the control.

- Locate an accessory wire controlled by the ignition switch. Acceptable accessory wires show +12V when the ignition switch is ON, and 0V when it is OFF.
- Route the red "ACC" wire from the vehicle control harness to this location and trim away excess length.
- Following the recommended splicing procedure given at the end of this document, splice the red "ACC" wire into the switched accessory wire using the supplied parallel splices and heatshrink tubing.

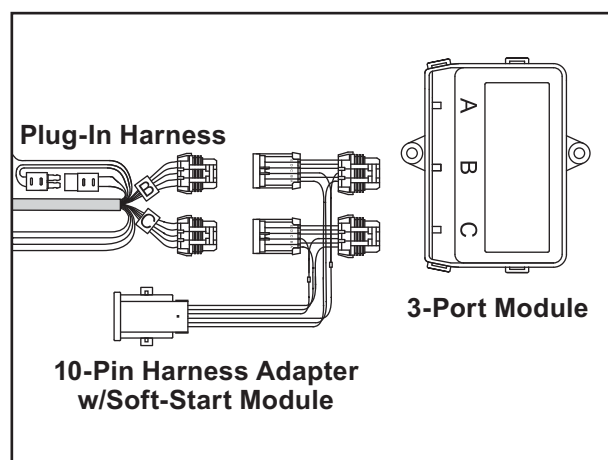
PLUG COVER INSTALLATION

Stretch the rectangular opening of the plug cover strap over the end of the vehicle battery cable. Place the plug cover over the molded plug when snowplow is not in use.



PLUG-IN HARNESS INSTALLATION

- Connect the plug-in harness to the mating connectors removed from the headlamps or headlamp housings.* Connect the plug-in harness to the mating connections at the headlamps or headlamp housings. Route the plug-in harness to the 3-Port Isolation Module. Connect the plug-in harness to the adapter by matching harness connector B with adapter port B and harness connector C with adapter port C. Connect the adapter to the module by matching adapter connector B with module port B and adapter connector C with module port C.



- Connect the black 4-position connector from the middle of the vehicle control harness to the 4-position connector from the plug-in harness.
- Cable tie the vehicle control harness, vehicle lighting harness, and plug-in harness away from any sharp, hot, or moving parts.
- Mount the soft-start module in an area that receives good airflow, such as the cavity between the grille and the radiator.
- To complete the installation, secure the relay assemblies to an existing assembly using cable ties. Mount the relay connectors wire side down.

*For installations requiring an adapter, follow the instructions included with the adapter.

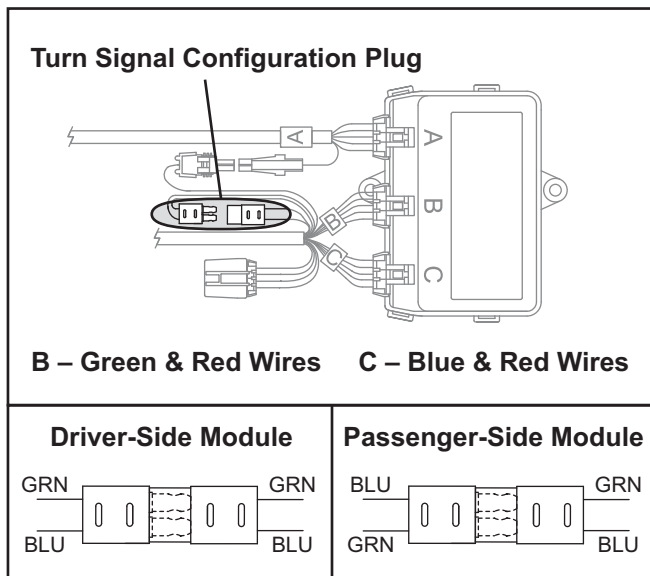
TURN SIGNAL CONFIGURATION PLUG

⚠ WARNING
If the turn signal configuration plug is mated incorrectly, the turn signals will be reversed between the vehicle and the snowplow.

1. Mate the turn signal configuration plug located on the plug-in harness.

If the isolation module is installed on the driver's side, mate the plug so that the wire colors match (green to green and blue to blue).

If the module is installed on the passenger's side, mate the plug so that the wire colors are opposite (green to blue).

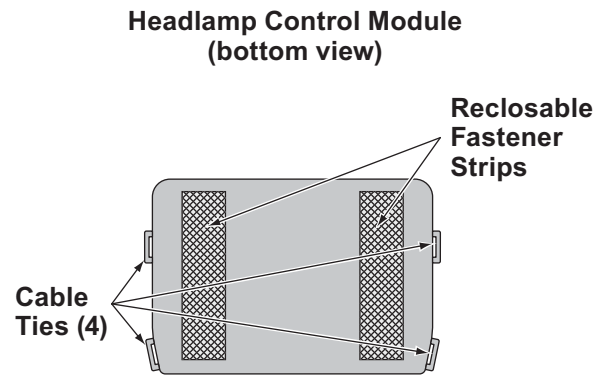


LED INSTALLATION INSTRUCTIONS

Headlamp Control Module (HCM) Mounting

Locate a flat surface within the engine compartment of the vehicle near the isolation module. The fire wall, fender well, or radiator shroud are possible mounting locations. If a suitable flat surface is not accessible, cable tie the isolation module to existing brackets or harnessing.

Reclosable fastener strips and/or cable ties are supplied for mounting the HCM. When using reclosable fastener strips, the mounting surface must be free of dirt and grease.



HCM Vehicle Battery Cable Installation

⚠ CAUTION

Batteries normally produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks, or lit tobacco to come near the battery. When charging or working near a battery, always cover your face and protect your eyes, and also provide ventilation.

- Batteries contain sulfuric acid, which burns skin, eyes, and clothing.
- Disconnect the battery before removing or replacing any electrical components.

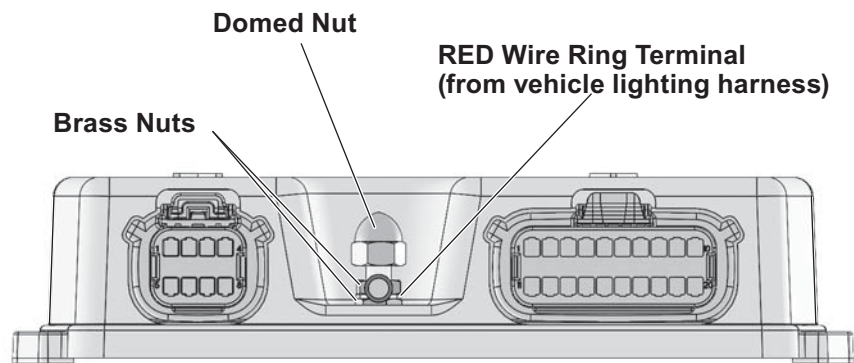
NOTE: When instructed, make all snowplow battery cable connections to the auxiliary battery, if vehicle is so equipped.

NOTE: Use dielectric grease on all electrical connections to prevent corrosion. Fill receptacles and lightly coat ring terminals before assembly.

1. Turn OFF the vehicle ignition.
2. Disconnect both the NEGATIVE (-) and the POSITIVE (+) battery cables from the vehicle battery.
3. Route the supplied HCM vehicle battery cable from the battery to the 2-position mating connector on the HCM vehicle lighting harness, avoiding any sharp edges and hot or moving parts.

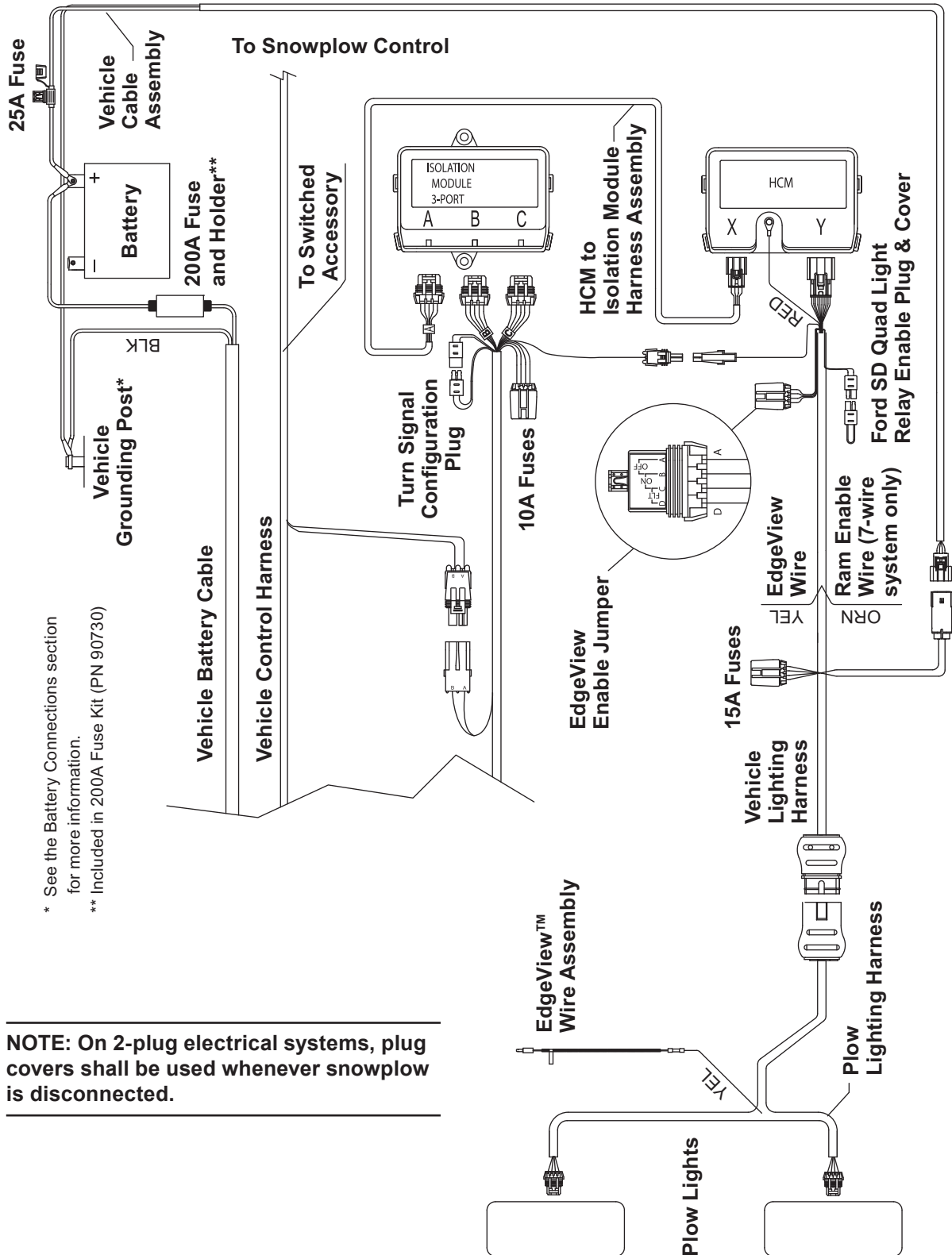
HCM Vehicle Lighting Harness Installation

1. Route harnesses around or through the radiator bulkhead to the headlamp control module (HCM).
2. Make the following connections:
 - 2-position connector from the vehicle lighting harness to the matching 2-position connector from the vehicle cable assembly.
 - Vehicle lighting harness to position "Y" on the HCM.
 - Single-pin connector from the plug-in harness assembly to the single-pin connector on the vehicle lighting harness.
3. Route the RED wire from the vehicle lighting harness to the stud on the HCM.
4. Remove the protective plastic domed nut and the first brass nut from the HCM stud. Install the RED wire ring terminal on stud and brass nut. Tighten brass nut to 25.9 in-lb and reinstall protective plastic domed nut. (See illustration below.)



Headlamp Control Module (HCM)

TYPICAL LED PLOW LIGHT, HEADLAMP CONTROL MODULE (HCM), AND HARNESS DIAGRAM

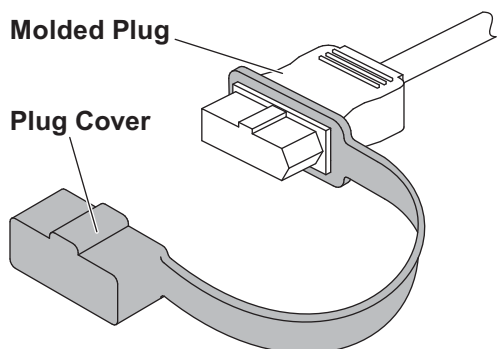


* See the Battery Connections section for more information.
 ** Included in 200A Fuse Kit (PN 90730)

NOTE: On 2-plug electrical systems, plug covers shall be used whenever snowplow is disconnected.

PLUG COVER INSTALLATION

Stretch the rectangular opening of the plug cover strap over the end of the HCM vehicle lighting harness. Place the plug cover over the molded plug when snowplow is not in use.



HCM TO ISOLATION MODULE HARNESS INSTALLATION

1. Make the following connections:
 - 10-pin connector to Port A of the isolation module.
 - 8-position connector to Port X of the HCM.
2. Cable tie harnesses as needed, away from any sharp, hot, or moving parts.

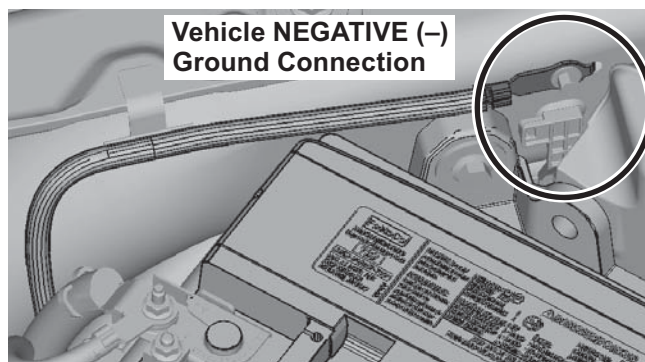
BATTERY CONNECTIONS

NOTE: Cable tie the control harness and accessory tap away from the brake, clutch, gas, or parking brake pedals, and any moving parts.

NOTE: Follow OEM battery cable connection recommendations when attaching to the battery.

NOTE: Do NOT connect ground wires directly to the NEGATIVE (-) battery post. Direct connections to the NEGATIVE (-) battery post will cause the charging system to malfunction and shorten battery life. The NEGATIVE (-) cables should be connected to the vehicle grounding stud.

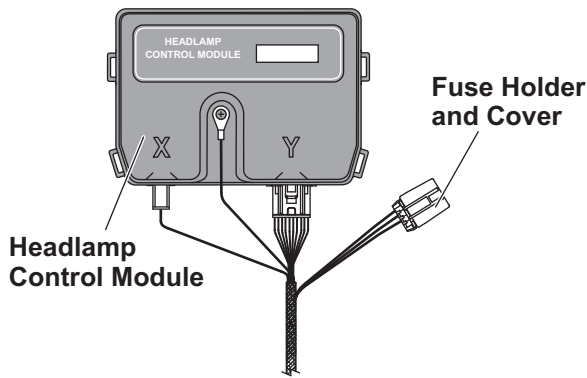
1. Make the following attachments to the POSITIVE (+) battery terminal:
 - POSITIVE (+) OEM cable assembly
 - RED 8" cable from fuse holder
 - RED cable from headlamp control module power cable.
2. Make the following attachments to the vehicle grounding stud shown below:
 - NEGATIVE (-) OEM cable assembly
 - BLACK vehicle battery cable
 - BLACK cable from headlamp control module power cable.



CHANGING BLADE-EDGE ILLUMINATION MODE

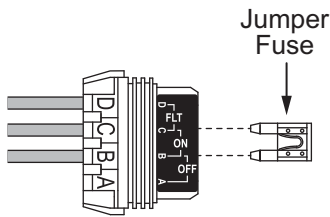
On snowplows equipped with LED headlamps, the EdgeView™ technology feature offers three modes for blade-edge illumination. The factory default setting is ON.

To change the blade-edge illumination mode, remove the cover from the fuse holder located near the "Y" port of the headlamp control module installed in the vehicle engine compartment.

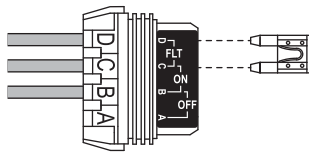


Remove the jumper fuse from the fuse holder and re-insert it in the desired mode position as shown below. Replace the fuse holder cover.

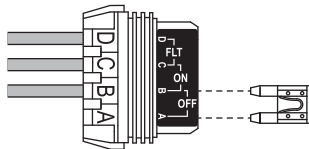
Default – ON:
Blade edge lights illuminate when plow has power.



FLT: Blade edge lights illuminate when blade is in FLOAT mode.



OFF: Blade edge lights disabled.



PLOW-SIDE EdgeView LIGHTING CONNECTIONS

The EdgeView Float (FLT) mode activation function will require a second plow-side electrical connection.

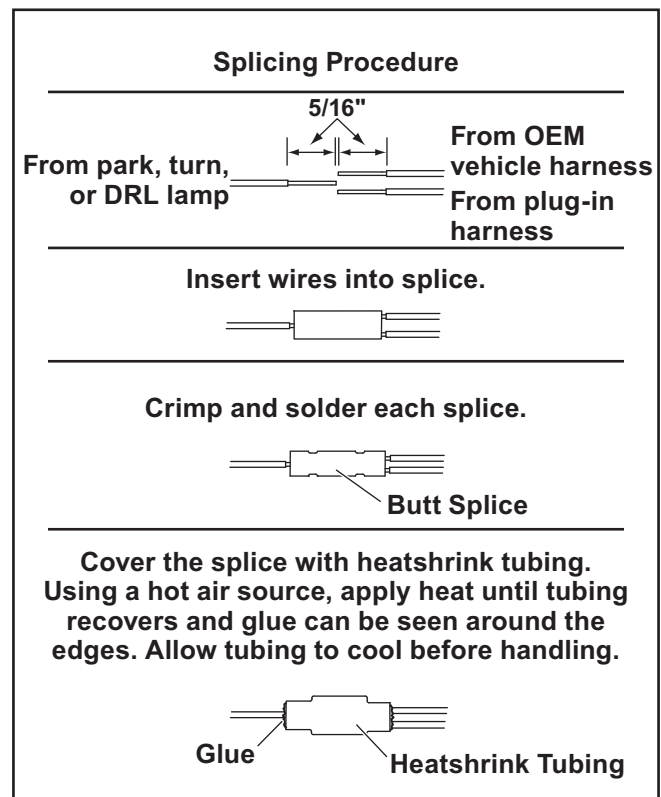
1. On the plow-side LED lighting harness, locate the YELLOW wire cable tied to the body of the harness near the "Y" section.
2. Strip the end of the YELLOW wire and insert stripped wire end into the pre-installed insulated butt connector on the supplied EdgeView wire assembly.
3. Crimp connection and heat seal the insulated splice.
4. Remove the snowplow hydraulic unit cover. Route the EdgeView wire assembly along the snowplow structure to the snowplow hydraulic unit, and cable tie wires as needed.
5. Locate the solenoid on the snowplow hydraulic unit that is activated during the snowplow Lower/Float function. Refer to the Mechanic's Guide or snowplow manufacturer's website for further information.
6. Plug the bullet terminal on the end of the supplied EdgeView wire assembly into the receptacle on the corresponding solenoid wire. If a receptacle is not found on the correct solenoid wire, remove the bullet terminal from the EdgeView wire assembly and splice the end of the EdgeView wire into the correct solenoid wire.
7. Cable tie extra wire length to snowplow assembly and reinstall hydraulic unit covers.

NOTE: EdgeView light will turn ON or OFF approximately 5 seconds after EdgeView Mode is activated or canceled.

RECOMMENDED SPLICING PROCEDURE

1. Locate wire to be spliced into.
 2. Cut wire at least 1-1/2" from any other splice, connector, or terminal. If wires are covered by tubing or braid, remove enough of it to achieve the minimum clearance required.
 3. Strip away 5/16" of insulation from the ends of the wires to be spliced.
 4. Slide two wires into one end of the supplied parallel splice.
 5. Place a piece of heatshrink tubing (3/16" x 1-1/4" long) over the remaining wire to be spliced. Cut tubing into 1-1/4" lengths if required.
 6. Insert the wire into the open end of the splice and crimp using an appropriate crimp tool. One or two crimps may be necessary to ensure a good connection. No wire strands should be visible outside of the splice.
 7. Preheat a soldering tool for at least one minute to help promote even solder flow.
 8. Apply heat to the splice. Avoid heating too close to the insulation. Apply solder to the wires. Use just enough solder to produce an even flow through the splice. **Use rosin core solder ONLY. Do not use acid core solder.**
- NOTE: Avoid using an excessive amount of solder, as it can result in wicking. Wicking occurs when solder travels up the wire core. This may cause the wire to become stiff or brittle, which could lead to a broken or open circuit.**
9. Check the circuits for continuity.
 10. Cover the splice with heatshrink tubing. The tubing should extend beyond the splice on both sides.
 11. Using a hot air source, starting in the center and working out to either side, apply heat until the tubing recovers and glue can be seen around the edges. Allow the tubing to cool before handling.

NOTE: The splices supplied will accommodate 18-gauge wires as shown. For larger gauge wires, cut the wire, strip the ends 3/8" to 1/2", and twist together. Apply solder to the splice and cover with heatshrink tubing.



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