July 15, 2019 Lit. No. 70654, Rev. 01

35143 MOUNT KIT

Cub Cadet Challenger 500/700/750

2015-

Installation Instructions

A CAUTION

Read this document before installing the snowplow.

A CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

A WARNING

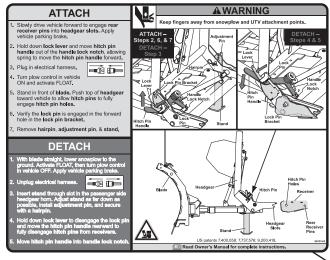
Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

A CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

Attach/Detach Label

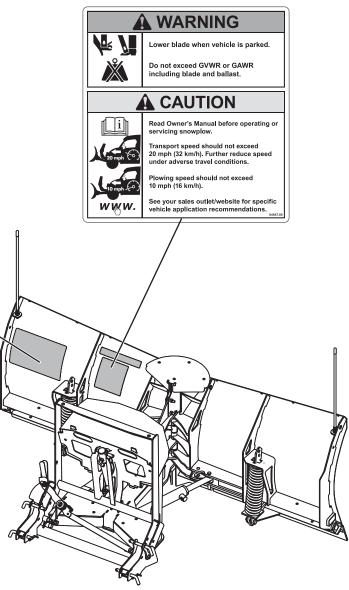


WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.

Warning/Caution Label



SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

A WARNING

Lower the blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

A WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

A WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

A WARNING

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

A WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

A WARNING

Remove blade assembly before placing vehicle on hoist.

A CAUTION

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove the ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate Mobile Communication Equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

A CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart										
Inch Fasteners Grade 5 and Grade 8										
Size	Torque (ft-lb)			Torque (ft-lb)						
	Grade 5	Grade 8	Size	Grade 5	Grade 8					
1/4-20	8.4	11.9	9/16-12	109	154					
1/4-28	9.7	13.7	9/16-18	121	171					
5/16-18	17.4	24.6	5/8-11	150	212					
5/16-24	19.2	27.3	5/8-18	170	240					
3/8-16	30.8	43.6	3/4-10	269	376					
3/8-24	35.0	49.4	3/4-16	297	420					
7/16-14	49.4	69.8	7/8-9	429	606					
7/16-20	55.2	77.9	7/8-14	474	669					
1/2-13	75.3	106.4	1-8	644	909					
1/2-20	85.0	120.0	1-12	704	995					

Metric Fasteners	Class 8	3.8	and	10.9
Torque (ft-lb)			To	raue

	Torque (ft-lb)			Torque (ft-lb)			
Size	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9		
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450		
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613		
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778		
M12 x 1.75	67	93	M27 x 3.00	796	1139		
M14 x 2.00	107	148	M30 x 3.50	1117	1545		
M16 x 2.00	167	231	M33 x 3.50	1468	2101		
M18 x 2.50	222	318	M36 x 4.00	1952	2701		
These torque values apply to fasteners							

except those noted in the instructions.

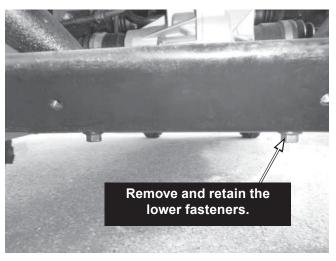
INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

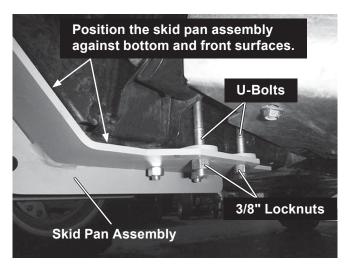
 Remove the splash pan from the vehicle, if so equipped.



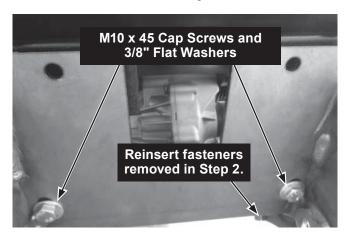
2. Remove and retain the two lower fasteners.



 Position two U-bolts over each frame rail. Position the skid pan assembly in place against the bottom and front surfaces of the UTV as shown. Secure with 3/8" locknuts on the U-bolts.



4. Align the holes. Insert the two fasteners previously removed in Step 2. Insert M10 x 45 cap screws and 3/8" flat washers through lower holes.



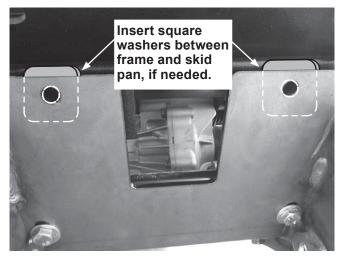
A CAUTION

Before drilling holes, check to be sure that no vehicle wiring or other components could be damaged.

5. Using the holes indicated as guides, drill 13/32" diameter holes in the UTV frame members.

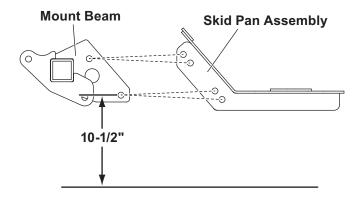


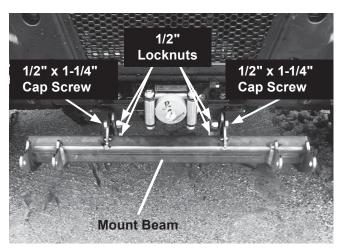
6. Secure the upper section of the skid pan assembly to the UTV frame by inserting 3/8" x 1-1/4" cap screws through the upper drilled holes, and securing with 3/8" washers and 3/8" locknuts behind the vehicle frame member. If needed, insert square washers between the frame and skid pan.



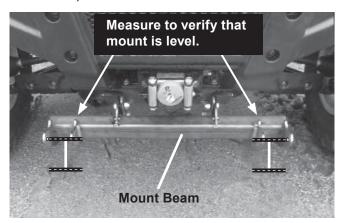
7. Tighten fasteners according to the torque chart.

8. Install the mount beam as shown below using 1/2" x 1-1/4" cap screws and 1/2" locknuts. Choose the set of holes in the skid pan assembly that positions the mount as close as possible to 10-1/2" from the ground when measured as shown.





9. Verify that the mount beam is level from left to right and tighten the 1/2" fasteners according to the torque chart.



- 10. Tighten all fasteners according to the torque chart. Ensure that each U-bolt leg is tightened evenly.
- Measure the distance between the mount beam rear hole and the ground. If it exceeds 11-1/2", install the accessory Height Adapter Plate Kit (PN 77555) to ensure optimum plowing performance.

NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.