



PARTS & INSTALLATION INSTRUCTIONS

13680 SKIDSTEER®/BX KUBOTA MOUNTING KIT

This mounting can use the following moldboards and SAF/PAF Cartons

Moldboard Series	PAF/SAF Part No.
DP 5'-0"/6'-0" & 6'-8"	16600
DP 7'-6"	16546
LP 7'-6" thru 9'-0"	16547
ST 7'-0" thru 7'-6"	16515
C 7'-6" thru 9'-0"	16516

SKIDSTEER PARTS LIST

Item	Part No.	Qty.	Description
1	13680	1	• Skidsteer/BX Kubota Mount
	08894	1	•• BX Kubota Bracket Kit
2	19691	2	••• Outer BX Kubota Bracket
3	19692	1	••• Center BX Kubota Bracket
4	22323	2	••• Pivot Pin
5	21984	2	••• Hairpin
6	08870	1	Kit Power Angling Tractor (OPTIONAL)
	05877	1	•• Ram Assy. 1-1/2" X 10 SAE
	15915	1	• Skid Steer Hydraulic Assy.
7	15913	1	•• 1/4" NPT Manifold
8	15914	2	•• 3800 P.S.I. Relief Valve
9	22410	4	•• 1/4" x 90° Swivel Adapter
10	22411	2	•• 1/4" x 32" Hose
11	22412	2	•• 1/4" x 90" Hose
12	22413	1	•• 42" Protective Cover
13	22414	1	•• 1/2" x 1/4" Red. Bushing
14	22415	1	•• 1/2" x 1/4" Red. Bushing w/.054 orifice
	08364	1	• Hardware Bag
15	20150	4	•• Bolt H 5/8-11 x 4-1/2" Gr. 5
16	20309	4	•• Locknut Esna 5/8-11
17	20357	2	•• Flatwasher 5/8"
18	20032	2	• Bolt H 5/16-18 x 2-1/4" Gr.2
19	20304	2	• Locknut Esna 5/16-18
20	22652	2	• 1/4" NPT to SAE 6 Adpt.

Parts indented are included in the carton, bag or assembly under which they are indented.

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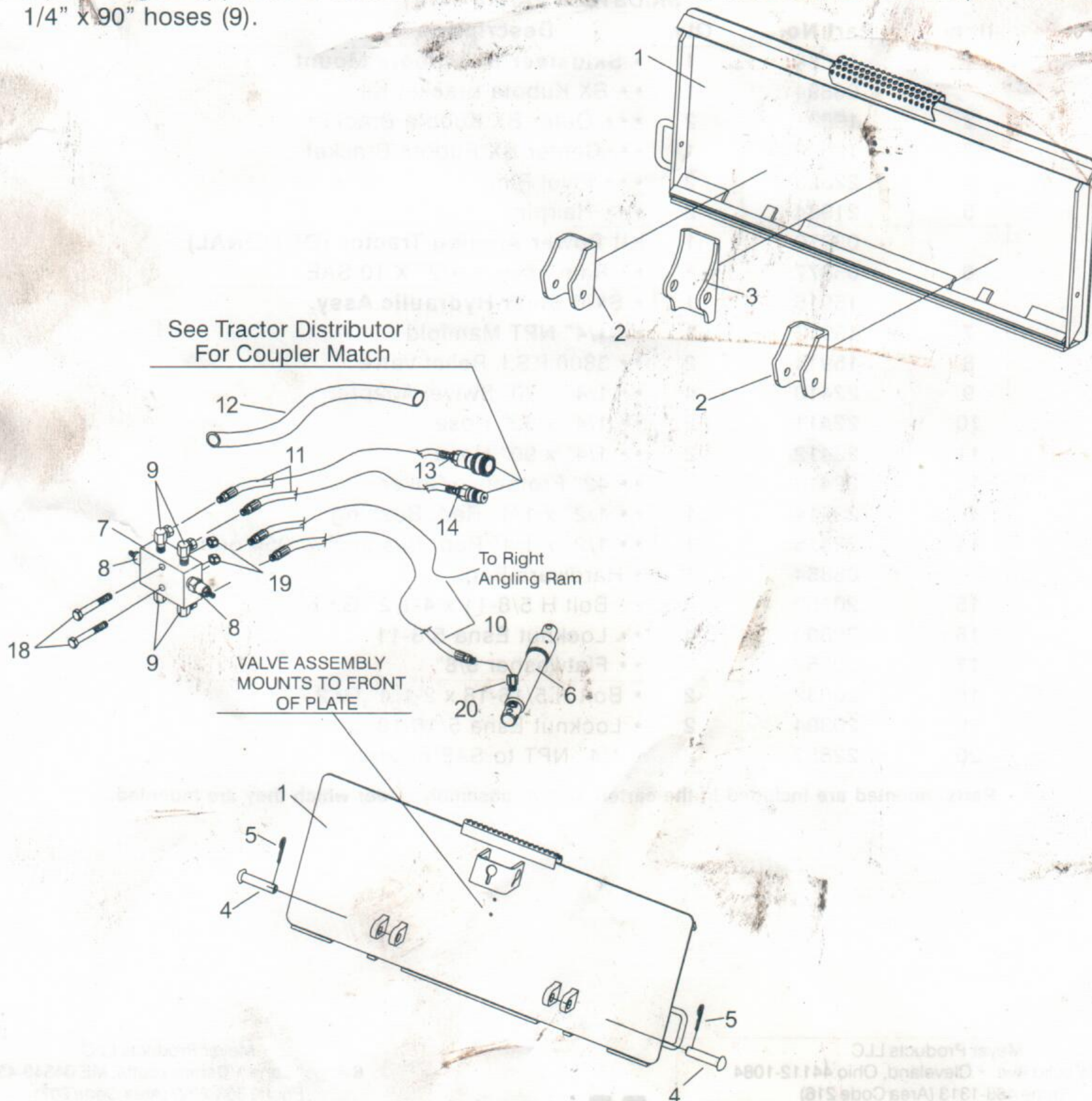


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INSTALLATION INSTRUCTIONS

See SAF/PAF Instruction sheet for moldboard assembly.

- A. Attach live end of Angle Cylinder (6) to Moldboard Assembly using 5/8-11 x 4-1/2" bolt (15) and 5/8-11 locknut (16). Attach opposite end of angle cylinder (6) to A-frame using 5/8" Flatwashers (17), 5/8-11 x 4-1/2" bolt (15) and 5/8-11 locknut (16).
- B. Install skid steer manifold (7) to the front of the Skidsteer/Kubota Mount (1) using bolt H 5/16-18 x 2-1/4" (18) and 5/16-18 locknut (19). Orient Manifold (7) so that 1/4" x 32" hoses (10) are on the bottom.
- C. Route 1/4" x 32" hoses (10) from the manifold to the angle cylinders (6) and attach. At the angle cylinders use straight adapter (20) if needed (for 1/4 NPT angle cylinders).
Note: Be sure that each hydraulic port on each ram is facing away from the plow assembly.
- D. **(BX Kubota only)** Using the BX Kubota Bucket Arms as a guide the Center and Outer Brackets (2 & 3) will need to be welded to the back of the Skidsteer/Kubota Mount (1).
- E. Hook up Moldboard Assembly to Skidsteer/BX Kubota Tractor. See Skidsteer owner's manual for attachment directions.
- F. Route 1/4" x 90" hoses (9) to the Skidsteer/Kubota and attach couplers from the tractor dealer to match the couplers on the Skidsteer/Kubota.
- G. Operate Moldboard Assembly. It may be necessary to bleed air trapped in angle cylinders (6) and hoses. Loosen fittings at angle cylinders and operate plow until all air is bled out of system.
- H. If plow angles opposite of Skidsteer/Kubota controls, switch male and female coupler ends on 1/4" x 90" hoses (9).



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