



Fisher Engineering

P.O. Box 529 Rockland, Maine 04841 • www.fisherplows.com

July 15, 2007
Lit. No. 29567, Rev. 02



MOUNT KIT

Toyota Tundra

2007 - ___

Installation Instructions

This mount is for use with the Minute Mount® 2 attachment system only and is **not** intended for use with the original Minute Mount® attachment system.

⚠ CAUTION

Read this document before installing the snowplow.

⚠ CAUTION

See your FISHER® outlet/Web site for specific vehicle application recommendations before installation. The Kit Selection Guide has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

⚠ WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

⚠ CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury, and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

⚠ WARNING

Lower blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this can result in serious personal injury.

⚠ WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

⚠ WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

⚠ WARNING

Do not exceed GVWR or GAWR including blade and ballast. The rating label is found on driver-side vehicle door cornerpost.

⚠ WARNING

To prevent accidental movement of the blade, always turn the ON/OFF switch to OFF whenever the snowplow is not in use. The control indicator light will turn off.

⚠ WARNING

Remove blade assembly before placing vehicle on hoist.

⚠ CAUTION

Refer to the Kit Selection Guide for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove ignition key and put the vehicle in park or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on a vehicle. Keep all open flames away from gasoline tanks and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

VENTILATION




WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

TORQUE CHART

CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow including proper personal protective safety equipment.

Recommended Fastener Torque Chart (Ft.-Lb.)			
Size	 SAE Grade 2	 SAE Grade 5	 SAE Grade 8
1/4-20	6	9	13
5/16-18	11	18	28
3/8-16	19	31	46
3/8-24	24	46	68
7/16-14	30	50	75
1/2-13	45	75	115
9/16-12	66	110	165
5/8-11	93	150	225
3/4-10	150	250	370
7/8-9	150	378	591
1-8	220	583	893
Metric Grade 8.8 (Ft.-Lb.)			
Size	Torque	Size	Torque
M 6	7	M 12	60
M 8	17	M 14	95
M 10	35	M 16	155
These torque values apply to fasteners except those noted in the instruction.			

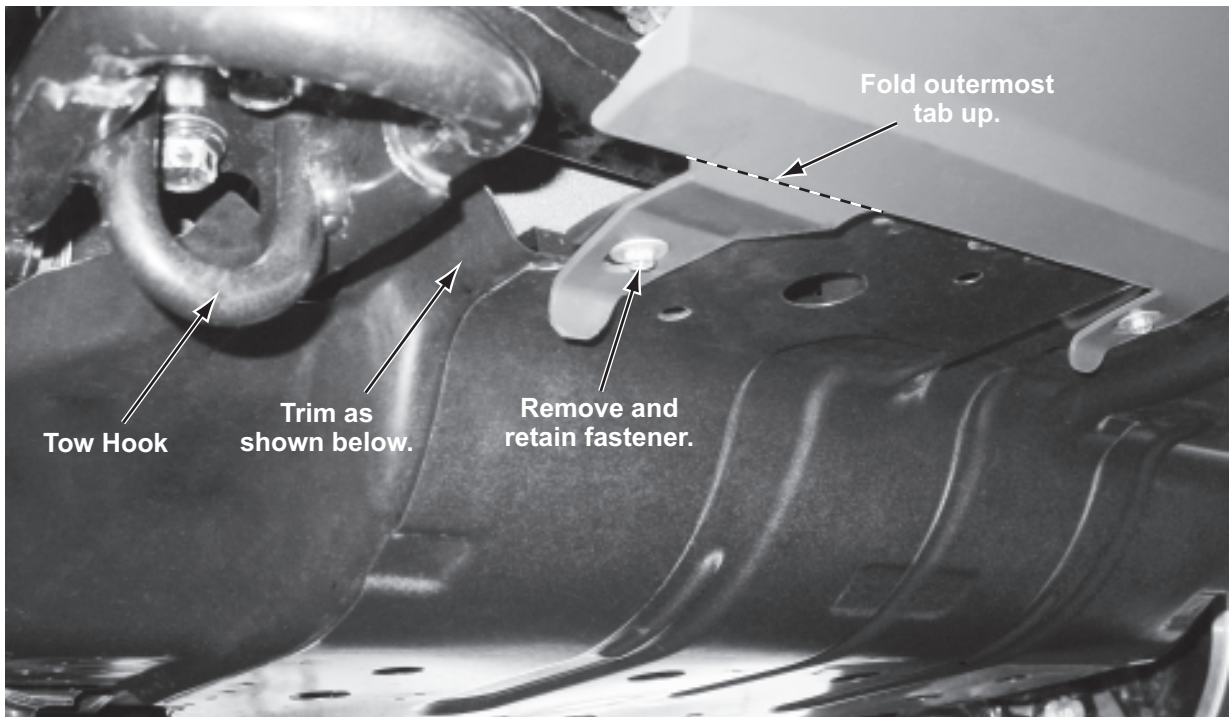
INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

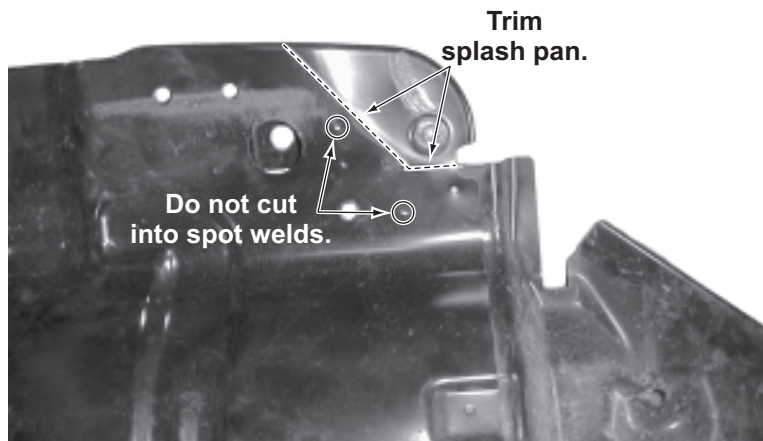
1. On the driver side of the truck, remove the outermost fastener securing the plastic bumper cover to the splash pan. Retain the fastener for

reinstallation if the plow is removed. Then, fold the outermost tab on the plastic bumper cover up to allow for easier pushplate installation.

2. Trim the splash pan as shown to allow for easier pushplate installation.
3. Repeat Steps 1 and 2 on the passenger side.



(Passenger side shown.)



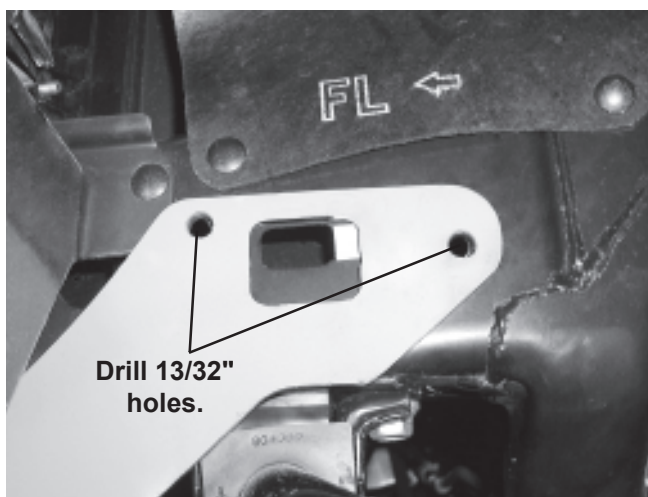
(Driver side shown.)

4. On the driver side of the truck, remove the tow hook fasteners and tow hook. Retain the tow hook for reinstallation if the plow is removed. Retain the fasteners for reinstallation in the following step.
5. Attach the driver-side pushplate to the truck frame using the original tow hook fasteners. Tighten the fasteners so that the pushplate is firmly against the bottom of the frame, but do not fully tighten at this time.

⚠ CAUTION

Use caution not to pinch, cut or drill through any wires or hoses running along the frame rail.

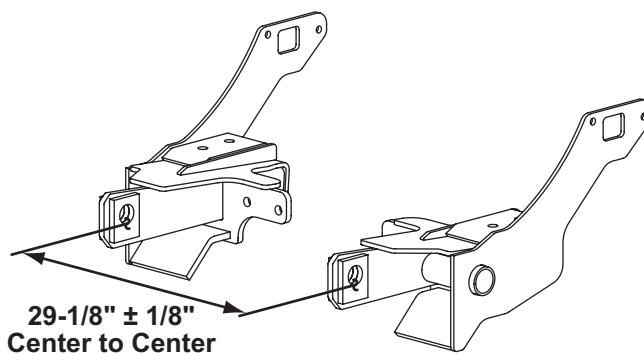
6. Using the rear holes in the driver-side pushplate as guides, drill two 13/32" holes into the truck frame.



7. Insert two 3/8" x 1-1/4" cap screws with handles and 3/8" flat washers into the inside of the truck frame and out through the rear drilled holes. Attach a 3/8" locknut to each cap screw and hand tighten.



8. Repeat Steps 4–7 on the passenger side of the truck.
9. Install the cross bar using four 1/2" x 1-1/2" cap screws and 1/2" locknuts. Hand tighten fasteners.
10. Check for a connecting arm distance of 29-1/8" ± 1/8". If the connecting arm distance is not within 29-1/8" ± 1/8", then loosen the tow hook fasteners on one or both pushplates and shift the pushplate(s) in the appropriate direction to obtain the desired dimension.



11. Tighten all fasteners according to the torque chart after achieving the appropriate dimensions.

NOTE: Install the 29596 Headlamp Extension Bracket Kit to the headgear according to the instructions included with the bracket kit.

NOTE: After five to ten hours of snowplow usage, retorque all pushplate assembly fasteners.

NOTE: Customer, changing the oil on this vehicle requires the removal of the lower splash pan. Removal of the mount cross bar (4 fasteners) is required to removed this splash pan. Re-install both splash pan and cross bar and tighten all fasteners according to the torque chart.

Fisher Engineering reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. Fisher Engineering or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. Fisher Engineering offers a limited warranty for all snowplows and accessories. See separately printed page for this important information. The following are registered (®) trademarks of Douglas Dynamics, L.L.C.: FISHER®, Minute Mount®, Minute Mount® 2.

Printed in U.S.A.
