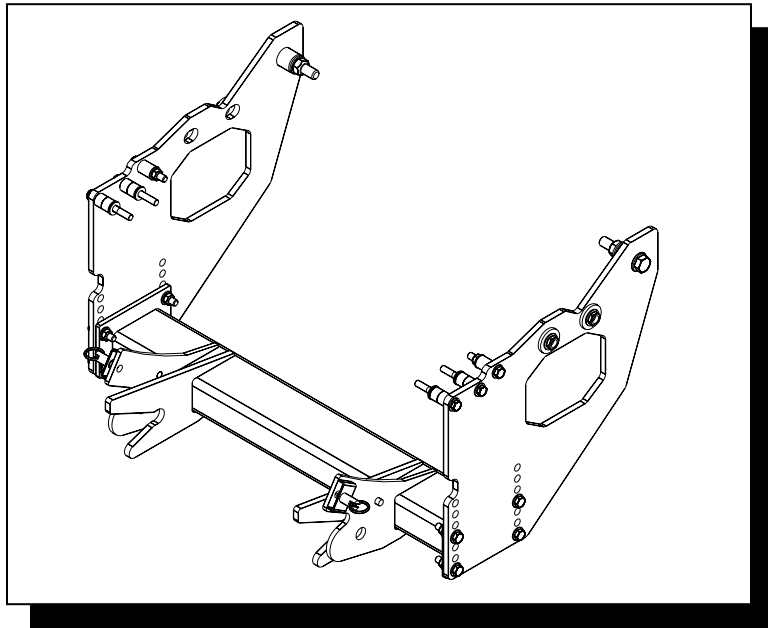


BLIZZARD[®] **SNOWPLOWS**

UNDERCARRIAGE INSTALLATION INSTRUCTIONS



UNDERCARRIAGE **31172**

HARDWARE KIT **61527**

FOR MODELS:

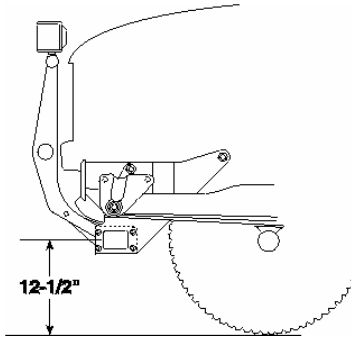
FORD F-650 SD/F-750 (2004-2005)

INSTALLATION INSTRUCTIONS

P/N 31172
PUSH BEAM P/N 31204

BLZ 1047-51

A label identifying the undercarriage assembly part number and push beam part number is applied to the rear of the push beam.



The recommended push beam height for this undercarriage assembly is 12-1/2" from the center of the push beam to level ground. DO NOT exceed 14-1/2" in height for this undercarriage.



WARNING: Always perform vehicle undercarriage installations with the keys removed from the vehicle's ignition. Properly tag the ignition switch to alert others work is being performed on the vehicle.

Most newer trucks are equipped with driver and passenger's side air bags. DO NOT remove, disable, or reposition any sensory equipment related to the safe operation of the air bags.

ALWAYS follow the vehicle manufacturer's recommendations for installing snowplowing equipment.

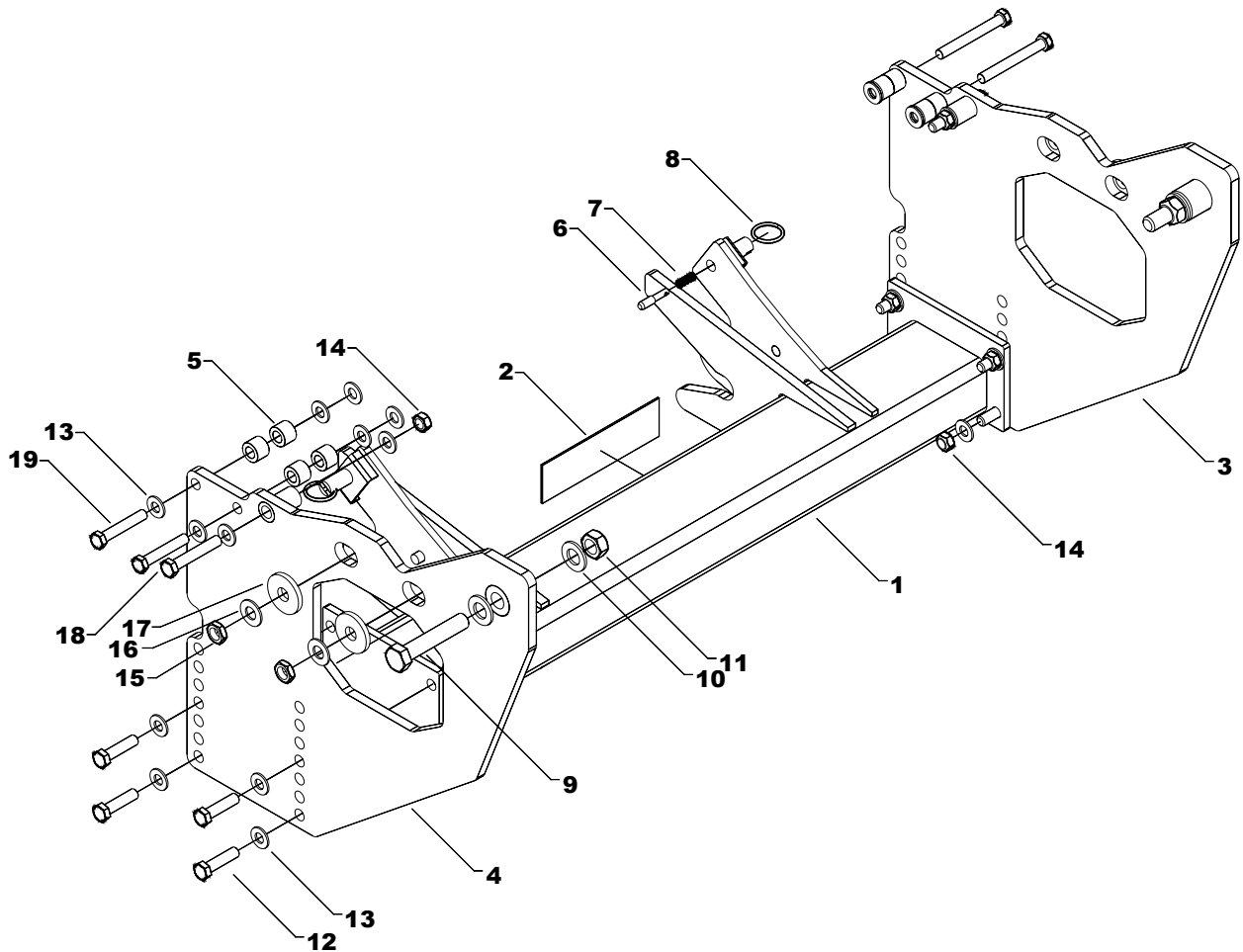
FAILURE TO COMPLY WITH THE ABOVE WARNINGS MAY RESULT IN SERIOUS INJURY OR DEATH.



CAUTION: If your vehicle is equipped with oversize tires, they may come into contact with the undercarriage hanger plates when turning the vehicle. Adjust steering stops as necessary.

1. Remove the bumper. *NOTE: The F-650 is equipped with a forward tilt hood, install undercarriage with hood in the closed/latched position.*
2. If equipped, permanently remove the lower tow hook bolts. For vehicles equipped with tow hooks, remove the plastic wire harness block. Cut the cable ties that secure the block to the frame.
3. Position each hanger plate (**Ref 3 & 4**) on the outside of the truck frame rail. The large hole in each hanger plate will be positioned over the leaf spring mount. The two holes above the opening will line up with the spring shackle hardware. Secure the rear hole on each plate with bolt (**Ref 9**) washers (**Ref 10**) and nuts (**Ref 11**). Finger tighten the fasteners until all undercarriage parts are in place.
4. Position the front two holes on each hanger plate with the lower tow hook bolt holes and secure with bolts (**Ref 19 OR 20**) and washers (**Ref 13**). *NOTE: The bolts will require two washers on the inside of the hanger plate before being threaded into the tow hook holes.* For vehicles without tow hooks, use additional bushings (**Ref 5**) before the inside hanger plate washers.
5. Secure the front hanger plate bushing to the truck frame rail with bolt (**Ref 18**), washers (**Ref 13**) and nuts (**Ref 14**).
6. Secure shackle bolts to hanger plates with nuts (**Ref 15**) and washers (**Ref 16 & 17**).
7. Mount the push beam (**Ref 1**) square with the bottom edge of each hanger plate using bolts (**Ref 12**), washers (**Ref 13**) and nuts (**Ref 14**). Tighten pushbeam hardware according to torque specifications.
8. Level the pushbeam with the floor and torque the hanger plate hardware.
9. Reinstall the plastic wire harness block in its original position and fasten with cable ties. Reinstall the bumper with existing hardware.
10. Position the **Light Tower** into the mount pockets on the push beam. Each pocket has a lock pin that secures both light tower arms. Pull out and twist each ring handle to temporarily unlock the pins. Place the light tower into the pockets and relock the pins. Mount each **Plow Headlight** to the light tower with the hardware kit provided.
11. Plug the connectors from the snowplow headlights into the connectors on the vehicle wire harness. Adjust both lights with the plow in the raised position.

UNDERCARRIAGE PARTS



REF	PN	QTY	DESCRIPTION	NOTES
-	31172	1	Asm, Undercarriage	INCLUDES 1-20
-	61527	1	Kit, Hardware Ford UC	INCLUDES 9-20
1	31204	1	Weldment, Push Beam 3 x 5 x 36.75	
2	63161	1	Decal, Push Beam 2-1/4" x 9-3/4"	
3	31175	1	Weldment, Pass. Hanger Plate	
4	31174	1	Weldment, Drivers Hanger Plate	
5	61581	8	Bushing, 1" OD x .56" ID x .75Lg	
6	40079	2	Pin, 3/8" DIA. x 1-3/4" SS	
7	61000	2	Spring, Draw Latch Lock Pin	
8	61309	2	Ring, Standard Split, 1.48" O.D	
9	61200	2	Screw, 3/4-10 UNC x 4 HHCS	
10	61304	4	Washer, 3/4" SAE Hardened	
11	61006	2	Nut, 3/4-10 UNC Top Lock	
12	61018	8	Screw, 1/2-13 UNC x 2	
13	61026	32	Washer, 1/2" USS Hardened	
14	61020	12	Nut, 1/2-13 Top Lock Z	
15	61582	4	Nut, M16-1.5 Hex Jam	
16	61064	4	Washer, 5/8" Hardened SAE	
17	31176	4	Washer, .6875" ID x 2" OD Flat	
18	61496	2	Screw, 1/2-13 UNC x 3 HHCS	
19	61529	4	Screw, M12 x 1.25 x 70mm HHCS	
20	61583	4	Screw, M12 x 1.25 x 100mm HHCS	

Note: The reference numbers listed identify parts shown in the illustration above. These numbers are specific to this illustration only. Always review the part number given for proper component identification. Blizzard Corporation reserves the right, under its Continuous Improvement Policy, to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications.

HEADLIGHT CONVERSION HARNESS GUIDE

VEHICLE APPLICATION	HEADLIGHT CONNECTOR	HEADLIGHT DESCRIPTION	HEADLIGHT NUMBERS	CONVERSION HARNESS
2004 FORD F-650/F-750 SUPER DUTY COMMERCIAL TRUCK	2B/2D	DUAL RECTANGULAR HEADLAMP	H6054, HP6054	62220
	1A1/2A1	QUAD RECTANGULAR HEADLAMP	4651, 4652, H4651, H4656, H4662	62227

Note: Headlight conversion harness kits are not included with undercarriages. All headlight conversion harness kits sold separately.

TORQUE SPECIFICATIONS (For reference only)



Grade Identification Marking for J429-Grade 5 Bolt



Grade Identification Marking for J429-Grade 8 Bolt

Nominal Thread Size	SAE J429 – Grade 5			Nominal Thread Size	SAE J429 – Grade 8		
	Clamp Loads (lbs)	Tightening Torque			Clamp Loads (lbs)	Tightening Torque	
		“Lubricated”	“Dry”			“Lubricated”	“Dry”
1/4-20	2,000	6 ft-lbs	8 ft-lbs	1/4-20	2,850	9 ft-lbs	12 ft-lbs
5/16-18	3,350	13 ft-lbs	18 ft-lbs	5/16-18	4,700	18 ft-lbs	25 ft-lbs
3/8-16	4,950	23 ft-lbs	31 ft-lbs	3/8-16	6,950	32 ft-lbs	44 ft-lbs
7/16-14	6,800	37 ft-lbs	50 ft-lbs	7/16-14	9,600	53 ft-lbs	70 ft-lbs
1/2-13	9,050	57 ft-lbs	75 ft-lbs	1/2-13	12,800	80 ft-lbs	107 ft-lbs
9/16-12	11,600	82 ft-lbs	109 ft-lbs	9/16-12	16,400	115 ft-lbs	154 ft-lbs
5/8-11	14,500	113 ft-lbs	151 ft-lbs	5/8-11	20,300	159 ft-lbs	211 ft-lbs
3/4-10	21,300	200 ft-lbs	266 ft-lbs	3/4-10	30,100	282 ft-lbs	376 ft-lbs
7/8-9	29,435	321 ft-lbs	430 ft-lbs	7/8-9	41,550	454 ft-lbs	606 ft-lbs
1-8	38,600	482 ft-lbs	640 ft-lbs	1-8	54,540	680 ft-lbs	900 ft-lbs



Grade Identification Marking for Metric-Grade 8.8 Bolt



Grade Identification Marking for Metric-Grade 10.9 Bolt

Diameter (mm)	Metric Class 8.8			Diameter (mm)	Metric Class 10.9		
	Clamp Loads (Pounds)	Tightening Torque			Clamp Loads (Pounds)	Tightening Torque	
		“Lubricated”	“Dry”			“Lubricated”	“Dry”
5	1,389	3 ft-lbs	5 ft-lbs	5	1,987	5 ft-lbs	7 ft-lbs
6	1,965	6 ft-lbs	8 ft-lbs	6	2,812	8 ft-lbs	11 ft-lbs
7	2,826	10 ft-lbs	13 ft-lbs	7	4,044	14 ft-lbs	19 ft-lbs
8	3,579	14 ft-lbs	19 ft-lbs	8	5,121	20 ft-lbs	27 ft-lbs
10	5,672	28 ft-lbs	37 ft-lbs	10	8,116	40 ft-lbs	53 ft-lbs
12	8,243	49 ft-lbs	65 ft-lbs	12	11,796	70 ft-lbs	92 ft-lbs
14	11,246	77 ft-lbs	103 ft-lbs	14	16,092	111 ft-lbs	148 ft-lbs
16	15,882	125 ft-lbs	167 ft-lbs	16	21,970	173 ft-lbs	231 ft-lbs
18	19,423	172 ft-lbs	229 ft-lbs	18	26,868	238 ft-lbs	317 ft-lbs
20	24,784	244 ft-lbs	325 ft-lbs	20	34,284	338 ft-lbs	450 ft-lbs