Blizzard, PO Box 245038, Milwaukee, WI 53224-9538 • www.blizzardplows.com

October 15, 2009 Lit. No. 40790, Rev. 02

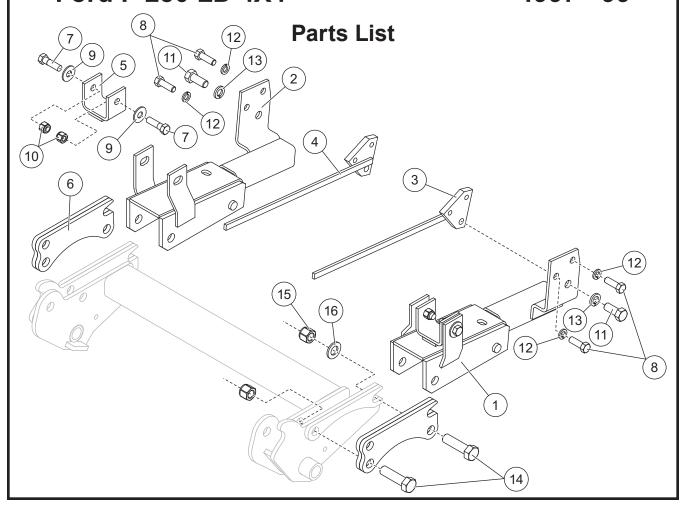


UNDERCARRIAGE KIT

Ford F-150 4X4 Ford F-250 LD 4X4

1997 - 04

1997 - 99



31810 Ford Undercarriage Kit							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	40783	1	Mount, DS	5	63425	2	Spacer
2	40784	1	Mount, PS	6	40515	2	Adapter Plate, Short
3	62322	1	Nut Bar, DS	ns	68263	1	Bolt Bag 31810
4	62323	1	Nut Bar, PS				
68263 Bolt Bag 31810							
7	90101	I	1/2-13 x 1-3/4 Hex Cap Screw G5	13	90366	2	5/8 Spring Lock Washer
8	90210	4	1/2-13 x 1-1/2 Hex Cap Screw G5	14	66449	4	3/4-10 x 2-3/4 Hex Cap Screw G5
9	91105	4	1/2 Flat Washer	15	91338	4	3/4-10 Hex Locknut GB
10	91335	4	1/2-13 Hex Locknut GB	16	91147	2	3/4 Flat Washer, Type A Narrow
11	90127	2	5/8-11 x 1-1/2 Hex Cap Screw G5	ns	63212	2	Spacer
12	91205	4	1/2 Spring Lock Washer				
ns = not shown				G = Grade			

Copyright © 2009 Douglas Dynamics, L.L.C. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film or other distribution and storage media, without the written consent of Blizzard. Authorization to photocopy items for internal or personal use by the Blizzard outlets or snowplow owner is granted.

Blizzard reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. Blizzard or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. Blizzard offers a limited warranty for all snowplows and accessories. See separately printed page for this important information. The following are registered (*) or unregistered (**) trademarks of Douglas Dynamics, L.L.C.: BLIZZARD*.

Printed in U.S.A.