

## RUBBER FLAP ASSEMBLY INSTRUCTIONS

1. Using four 1/2" x 2" carriage bolts (Item 4) and 1/2" locknuts (Item 5), install one mounting plate weldment (Items 2 and 3) to the back of each cutting edge. (See Figure 1.)

2. Adjust wings so that they are in line with each other or slightly forward in the scoop position.

3. Place 1/2" washer (Item 6) on 1/2" x 2-1/2" cap screw (Item 7) and insert cap screw into a hole in the rubber flap (Item 1). The rubber flap is mounted with the longest edge facing the ground.

Place rubber flap against rear inside surface of the mounting plate weldments and align holes in flap and weldments.

Insert the cap screw through the hole in the back plate of the mounting bracket. Add 1/2" washer (Item 6) and 1/2" locknut (Item 5). Tighten locknut until washer slightly deforms the rubber flap surface.

4. Insert the second 1/2" cap screw through the rubber flap and mounting plate weldment using the same washer and locknut assembly as mentioned above.

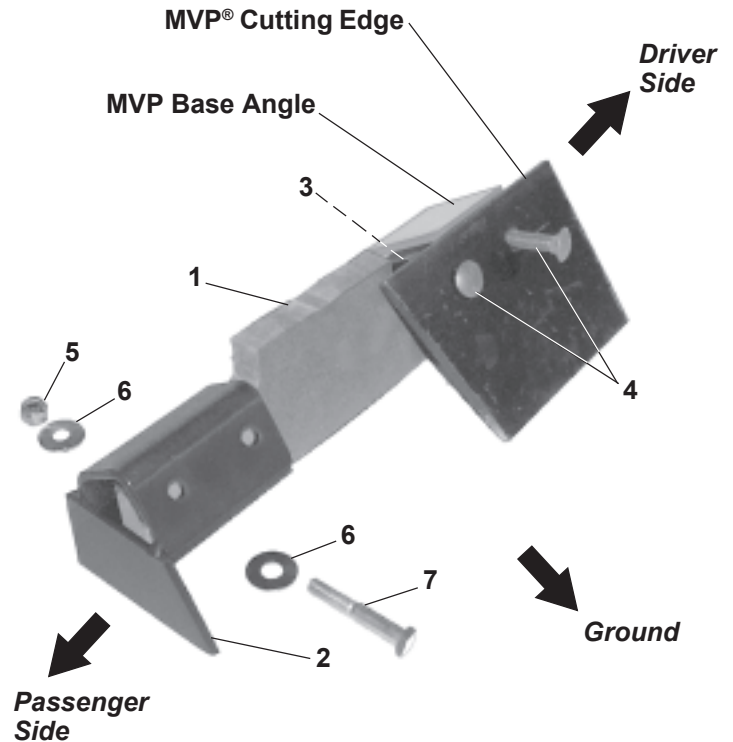


Figure 1

ITEM	PART	QTY	DESCRIPTION
1	63508	1	RUBBER FLAP
2	63509	1	V-PLOW FLAP MTG WELDMENT PS
3	63510	1	V-PLOW FLAP MTG WELDMENT DS
4	64184	4	1/2-13 X 2 CARRIAGE BOLT G8
5	91335	6	1/2-13 HEX LOCKNUT GB
6	91105	4	1/2 FLAT WASHER
7	90104	2	1/2-13 X 2-1/2 HEX CAP SCREW G5

Abbreviations	
DS	Driver Side
G	Grade
MTG	Mounting
PS	Passenger Side

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