



WESTERN PRODUCTS  
P.O. BOX 245038  
MILWAUKEE, WI 53224-9538

 A DIVISION OF DOUGLAS DYNAMICS, L.L.C.

**STANDARD POLY  
BLADE PARTS LIST**

September 23, 2004

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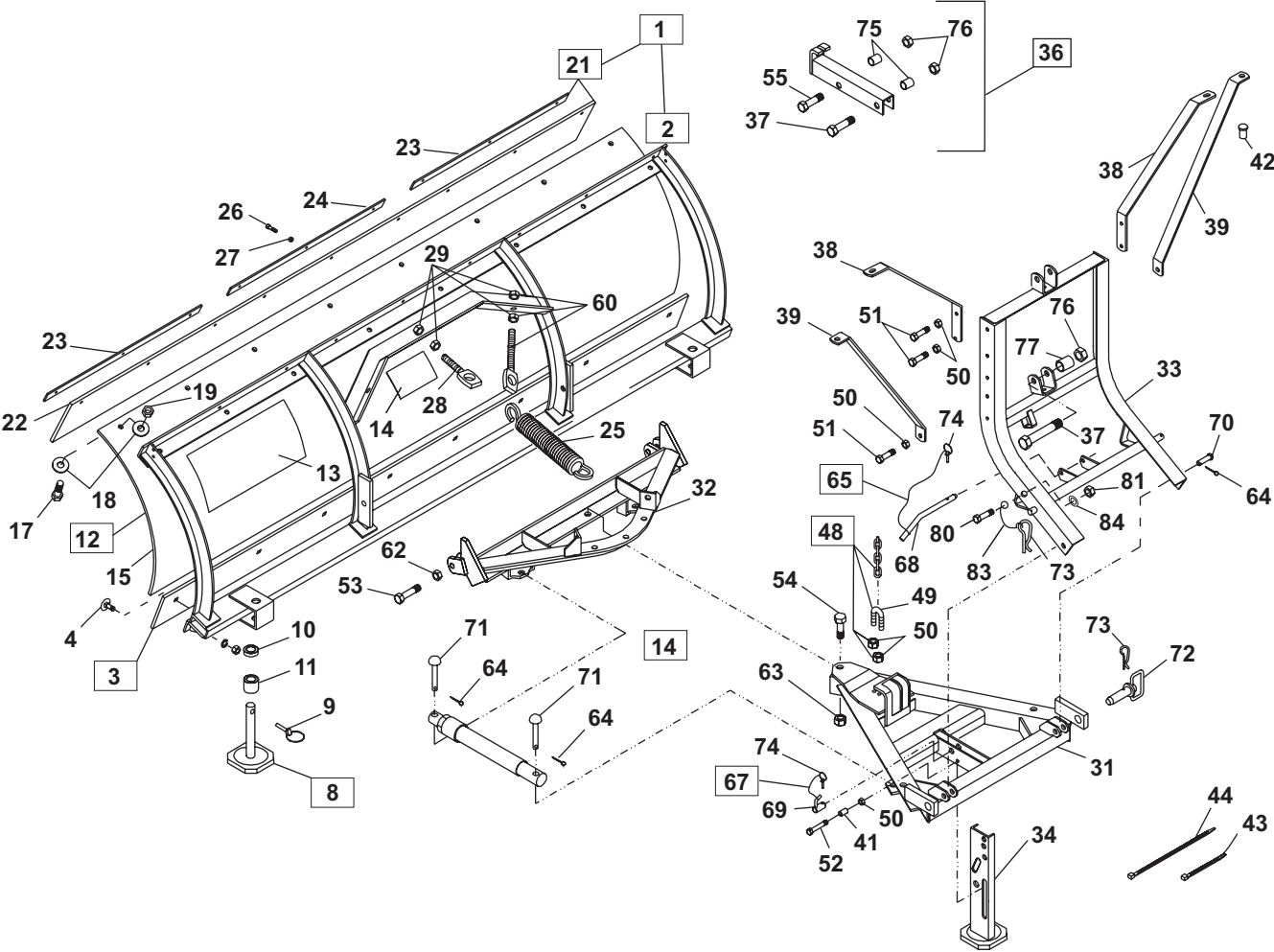
# Standard Poly Blade Assembly

## No. 62110

**A, Q, & L Box No. 62120**  
**Hydraulics Box No. 56365**  
**Headlamp Kit No. 61540 or 61550**

Standard Poly Blade Assembly - Blade No. 62110

PARTS DIAGRAM



Standard Poly Blade Assembly - Blade No. 62110

PARTS DIAGRAM

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	62110	1	7-1/2 FT. BLADE ASSY SY 62292 & 62311	53	. 90132	2	5/8-11X3 HX CS G5 ZYC
2	. 62292	1	7-1/2 FT BLADE S Y (W/O 62311)	54	. 90156	1	3/4-10X2-3/4 HX CS G5 ZYC
3	. . 49312	1	CUTTING EDGE ASSY 7-1/2' P SY	55	. 90157	1	3/4-10X3 HX CS G5 ZYC
4	. . . 90238	8	1/2-13X1-3/4 CB G8 BPO	60	. 90493K	2	EYEBOLT W/2—#91416 NUTS
8	. . 49067	2	DISC SHOE ASSY C & S (Optional Service Part - May Replace 49067)	29	. . 91416	2	5/8-11 HX NUT ZYC
	. . 49071	2	HD DISC SHOE ASSY P S	62	. 91337	2	5/8-11 PT HX LK NUT NYIS ZYC
9	. . . 93010K	1	LINCH PIN 7/16" X 1-3/4"	63	. 91338	4	3/4-10 PT HX LK NUT NYIS ZYC
10	. . . 91109	26	WASHER - SPECIAL ZYC	64	. 91911	6	5/32"X1-1/2" COTTER PIN ZYC
11	. . . 60045	1	SPACER	65	. 63585	1	STAND PIN ASSY
12	. . 49313	1	MOLDBOARD KIT 7.5' SY	68	. . 93033K	1	PIN 1/2" X 5"
13	. . . 61740	1	LABEL - INFORMATION (Link Arm Style)	74	. . 93042K	1	LINCH PIN
14	. . . 59900	1	LABEL - INFORMATION (Warning)	67	. 63586	1	LOCK PIN ASSY
15	. . . 59756	1	LABEL - IDENTITY	69	. . 93034K	1	STAND LOCK PIN 5/8"X2"
17	. . . 90100	8	1/2-13X1-1/2 HX CS G5 ZYC	74	. . 93042K	1	LINCH PIN
18	. . . 91105	16	1/2 PLAIN WASHER TY A STD ZYC	70	. 93040K	2	PIN, CLEVIS 5/8X2.25 STEEL ZYC
19	. . . 91335	16	1/2-13 PT HX LK NUT NYIS ZYC	71	. 93062	4	RIVET 3/4" X 3-1/4" G5 ZYC
20	. . 62111	1	BLADE FRAME - 7.5' SY	72	. 93028K	2	HITCH PIN 1" X 3-1/2"
21	. 62311	1	7-1/2 FT SNOW DEFLECTOR ASSY	73	. 91965K	4	HAIRPIN COTTER 5/32"
22	. . 62149	1	RUBBER DEFLECTOR 7.5'	77	. 63212	1	SPACER .758 ID X 1.0 OD X .69 LG
23	. . 64803	2	RETAINER, OUTER - 7.5'	80	. 63571	2	1/4-20X3/4 WLF SCREW ZYC
24	. . 64802	1	RETAINER, INNER	81	. 91331	2	1/4-20 PT HX LK NUT NYIS ZYC
25	. . 23039	1	TRIP SPRING	83	. 63563	2	LANYARD .05"X6"
	. . 62312	1	BOLT BAG ASSY SY	84	. 90311	2	1/4 FLAT WASHER
26	. . . 90021	12	5/16-18X1-1/4 HX CS G5 ZYC	NS	28547	1	BLADE LABEL KIT, UniMount®
27	. . . 91332	12	5/16-18 PT HX LK NUT NYIS ZYC				
28	. . . 90490K	1	5/8-11X4 EYEBOLT G2 ZYC				
29	. . . 91416	2	5/8-11 HX NUT ZYC				
30	62120	1	A,Q & L ASSY U SY				
31	. 61891	1	A-FRAME U S *				
32	. 62101	1	QUADRANT SY				
33	. 61903	1	LIFT FRAME U S *				
34	. 61353	1	STAND				
36	. 49277	1	LIFT CHANNEL KIT U				
55	. . 63207	1	3/4-103-1/4 HX CS G5 ZYC SPL				
37	. . 63208	1	3/4-10X3-3/4 HX CS G5 ZYC SPL				
75	. . 63211	2	SPACER .758 ID X 1.0 OD X .5 LG				
76	. . 91339	2	3/4-10 PT HX JAM LK NUT NYIS ZYC				
37	. 63208	1	3/4-10X3-3/4 HX CS G5 ZYC SPL				
38	. 63532	2	LIGHT BRACKET TOP SHORT				
39	. 63533	2	LIGHT BRACKET BOTTOM SHORT				
24	. 23039	2	TRIP SPRING				
41	. 61487	1	SPACER .56 OD X.39 ID X.965 LG				
42	. 61482	2	VINYL CAP 1/2 x 1/2				
43	. 59223	4	CABLE TIE				
44	. 61536	3	CABLE TIE - LONG				
48	. 49033	1	REPLACEMENT CHAIN ASSY				
49	. . 90496	1	3/8-16 X 1 1/2 U-BOLT ZYC				
50	. . 91333	2	3/8-16 PT HX LK NUT NYIS ZYC				
	. 91333	7	3/8-16 PT HX LK NUT NYIS ZYC				
51	. 90040	6	3/8-16X1-1/4 HX CS G5 ZYC				
52	. 90043	1	3/8-16X2 HX CS G5 ZYC				

Parts listed above may be found in one of the following:  
 61579 1 BOLT BAG (A,Q & L COMMON)  
 62066 1 PARTS BAG ASSY (62120)

Service Parts Kit  
 61941K 1 UniMount RETAINER PIN KIT  
 Includes items 73 (4) & 74 (2)

Abbreviations			
A,Q,&L	A-Frame, Quadrant & Lift Frame	P	PRO-PLOW® Plow
ASSY	Assembly	PT	Prevailing Torque
BPO	Black Phosphate & Oil	PY	POLY PRO-PLOW® Plow
CB	Carriage Bolt	S	Standard Plow
CS	Cap Screw	SP	Spring
FLG	Flange	SPL	Special
FT	Foot	STD	Standard
G	Grade	SY	Standard Plow Poly
HD	Heavy Duty	TY	Type
HX	Hex	U	UniMount® System
ID	Inside Diameter	W/	With
LG	Long	W/O	Without
LK	Lock	WLF	Whiz-Lock Flange
NYIS	Nylon Insert	ZYC	Zinc Yellow Chromate
OD	Outside Diameter		

\* A-frame MUST be paired with correct lift frame, 61891 with 61903.



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