January 1, 2013 Lit. No. 94646, Rev. 07



Hopper Spreader

Control Wiring and Electrical Components

Installation Instructions and Parts List

This document includes ICE BREAKER™ harnesses referred to as "11-Pin Harness."

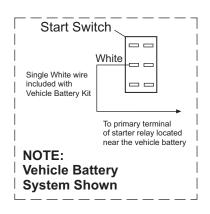
A CAUTION

Read this document before installing the cab control wiring.

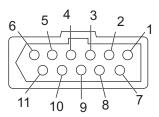
A CAUTION

Use standard methods and practices when attaching spreader and installing accessories, including proper personal protective safety equipment.

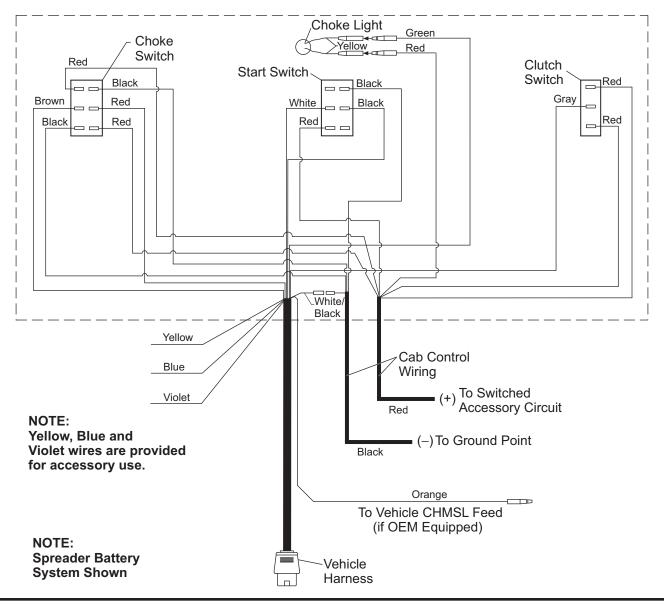
This Parts List is for WESTERN® Hopper Spreaders with serial numbers 4583–6998 and WESTERN ICE BREAKER Spreaders with serial numbers beginning with 0126–0805.



11-Pin Harness Wire Locations and Colors



- 1. Black 7. Blue
- 2. Brown 8. Violet
- 3. Red 9. Gray
- 4. Orange 10. White
- 5. Yellow 11. White/Black
- 6. Green



CAB CONTROL WIRING INSTRUCTIONS - 11-PIN HARNESS

A WARNING

Do not install this product in deployment path of an air bag. Refer to vehicle manufacturer's manual for air bag deployment area(s).

- 1. Remove the cover of the cab control.
- 2. Remove the rubber grommet and pass the vehicle harness through the empty hole in the back of the cab control.
- 3. After the harness is in the control, install a tie wrap around it at the end of the insulation to secure it inside.

A CAUTION

Use tape or grommets to protect the wire harness from abrasion and cutting caused by sharp edges during installation and operation.

- 4. Separate the wires and do the following with each wire:
 - Orange Loop it around and pass it out the large rubber grommet in the back of the cab control.
 - b. **Gray** Connect to the middle terminal of the "CLUTCH" switch.
 - c. **Black** Connect to the middle right terminal (as viewed from rear) of the "START" switch.
 - d. White -

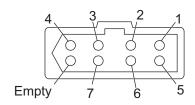
For Spreader Battery System, connect to the middle left terminal (as viewed from the rear) of the "START" switch.

For Vehicle Battery System, the white wire from the vehicle harness will not be used. Connect the white relay wire (supplied with the vehicle battery kit) from the starter relay to the middle left terminal (as viewed from the rear) of the "START" switch. Also refer to the Vehicle Battery Kit Installation Instructions included with the vehicle battery kit.

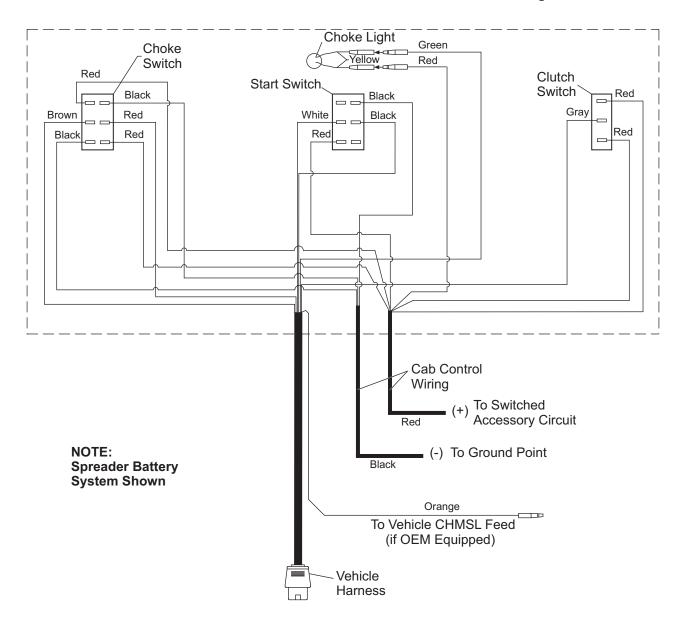
- e. **Brown** Connect to the middle left terminal (as viewed from the rear) of the "CHOKE" switch.
- f. Red Connect to the middle right terminal (as viewed from the rear) of the "CHOKE" switch.
- g. **Green** Connect to the yellow wire of the choke light.
- h. **White/Black** Connect to the black cab control ground wire.
- Yellow, Violet, Blue Pass back out of the control. These are provided for accessory use.
- 5. Connect the black wire from the cab control to a known ground on the vehicle.
- Connect the red (power) wire to an accessory wire/terminal that is controlled by the vehicle's ignition switch.
- 7. Replace the cab control cover and fasten the cab control in the cab of the truck.

Start Switch Single White wire included with Vehicle Battery Kit To primary terminal of starter relay located near the vehicle battery NOTE: Vehicle Battery System Shown

7-Pin Harness Wire Locations and Colors



- 1. Green
- 2. Black
- 3. White
- 4. Gray
- 5. Red
- 6. Brown
- 7. Orange

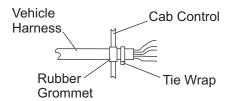


CAB CONTROL WIRING INSTRUCTIONS – 7-PIN HARNESS

A WARNING

Do not install this product in deployment path of an air bag. Refer to vehicle manufacturer's manual for air bag deployment area(s).

- 1. Remove the cover of the cab control.
- Remove the rubber grommet and pass the vehicle harness through the empty hole in the back of the cab control.
- 3. After the harness is in the control, install a tie wrap around it at the end of the insulation to secure it inside.



A CAUTION

Use tape or grommets to protect the wire harness from abrasion and cutting caused by sharp edges during installation and operation.

- Separate the wires and do the following with each wire:
 - Orange Loop it around and pass it out the large rubber grommet in the back of the cab control.
 - b. **Gray** Connect to the middle terminal of the "CLUTCH" switch.
 - c. **Black** Connect to the middle right terminal (as viewed from rear) of the "START" switch.

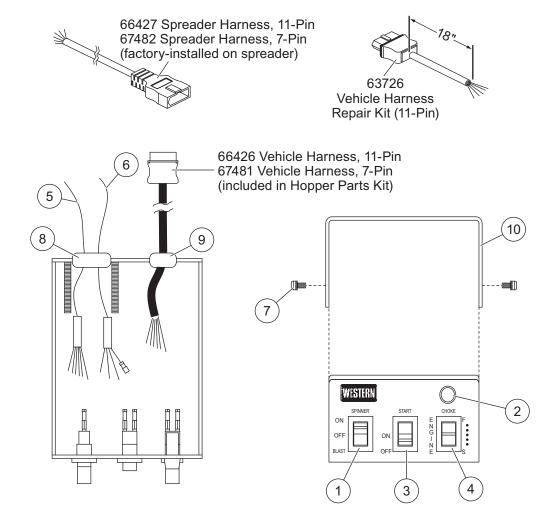
d. White -

For Spreader Battery System, connect to the middle left terminal (as viewed from the rear) of the "START" switch.

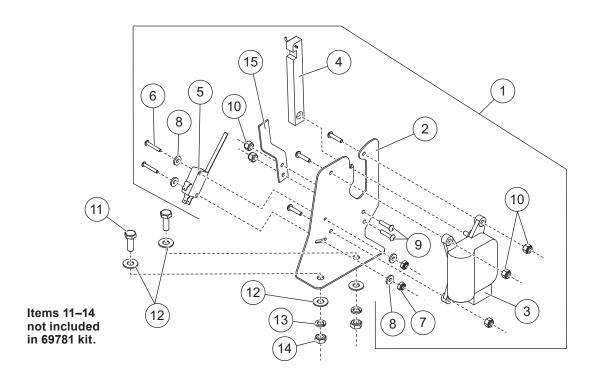
For Vehicle Battery System, the white wire from the vehicle harness will not be used. Connect the relay white wire (supplied with the vehicle battery kit) from the starter relay to the middle left terminal (as viewed from the rear) of the "START" switch. Also refer to the Vehicle Battery Kit Installation Instructions included with the vehicle battery kit.

- e. Brown Connect to the middle left terminal (as viewed from the rear) of the "CHOKE" switch.
- f. Red Connect to the middle right terminal (as viewed from the rear) of the "CHOKE" switch.
- g. Green Connect to yellow wire of choke light.
- 5. Connect the black wire from the cab control to a known ground on the vehicle.
- Connect the red (power) wire to an accessory wire/terminal that is controlled by the vehicle's ignition switch.
- 7. Replace the cab control cover and fasten the cab control in the cab of the truck.

67530-1 PREMIUM CAB CONTROL PARTS LIST

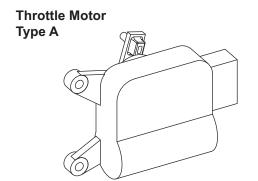


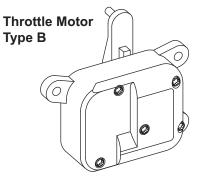
	67530-1 Premium Cab Control									
Item	Part	Qty	Description	Item	Part	Qty	Description			
1	67532	1	Spinner Clutch Switch	7	63930	4	4-40 x 1/4 Pan-Head Machine Screw			
2	67528	1	Light, 12V Panel Mount (Red)	8	66130	1	Rubber Grommet – Large			
3	67533	1	Ignition Switch	9	25301	1	Rubber Grommet – Small			
4	67534	1	Throttle (Choke) Switch	10	65516	1	Control Bracket Installation Kit			
5	67526	1	Harness, Control 12V Positive (Red)				(includes mounting hardware)			
6	66432	1	Harness, Control Ground (Black)							



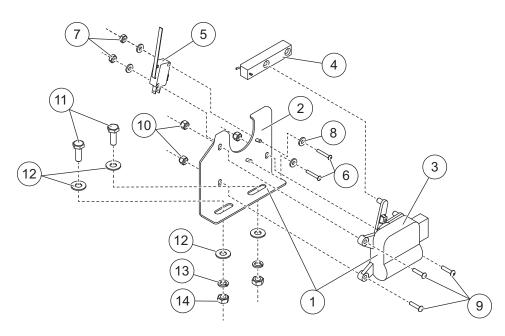
	Electric Throttle Components – Honda Engine								
Item	Part	Qty	Description	Item	Part	Qty	Description		
1	69781	1	Electric Throttle Motor Kit – Honda	9	67091	3	6-32 x 5/8 Button Cap Screw SS		
			(includes items 2–10, 15)	10	91398	3	6-32 Hex Locknut GB SS		
2	69769*	1	Throttle Bracket – Honda	11	90461	2	1/4-20 x 3/4 Hex Cap Screw G5 SS		
3		1	Electric Throttle Motor – Honda	12	90311	4	1/4 Flat Washer		
4	69767*	1	Electric Throttle Arm – Honda 4"	13	91201	2	1/4 Spring Lock Washer		
5	68863	1	Choke Light Switch	14	14 91411 2 1/4-20 Hex Nut G5		1/4-20 Hex Nut G5		
6	68858	2	4-40 x 3/4 Button Cap Screw SS	15	94574	1	Throttle Retainer – Honda		
7	68859	2	4-40 Hex Locknut GB SS	ns	94573 [†]	1	Throttle Bracket – Honda		
8	68857	4	4 Flat Washer SS	ns	94572†	1	Electric Throttle Arm – Honda 3-3/4"		
	G = Grade					SS = Stainless Steel			

^{*} Used with Throttle Motor type A.
† Used with Throttle Motor type B.



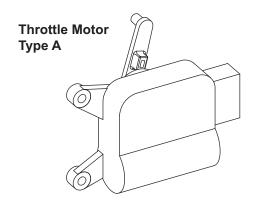


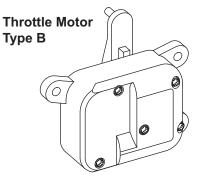
Type B motor is no longer available. For service, use Item 1 in the above parts list.



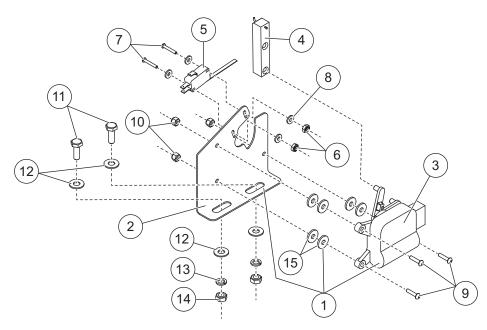
	Electric Throttle Components – Briggs & Stratton Engine								
Item	Part	Qty	Description	Item	Part	Qty	Description		
1	69782 1 Electric Throttle Motor Kit – Briggs &		7	68859	2	4-40 Hex Locknut GB SS			
			Stratton (includes items 2 and 3)	8	68857	4	4 Flat Washer SS		
2	73957*	1	Throttle Bracket - Briggs & Stratton	9	67091	3	6-32 x 5/8 Button Cap Screw SS		
3	3		1 Electric Throttle Motor – Briggs &	10	91398	3	6-32 Hex Locknut GB SS		
			Stratton	11	90461	2	1/4-20 x 3/4 Hex Cap Screw G5 SS		
4	4 65375		1 Electric Throttle Arm – Briggs &	12	90311	4	1/4 Flat Washer		
			Stratton	13	91201	2	1/4 Spring Lock Washer		
5	68863	1	Choke Light Switch	14	91411	2	1/4-20 Hex Nut G5		
6	68858	2	4-40 x 3/4 Button Cap Screw SS	ns	65372 [†]	1	Throttle Bracket – Briggs & Stratton		
	G = Grade					SS = Stainless Steel			

^{*} Used with Throttle Motor type A.
† Used with Throttle Motor type B.



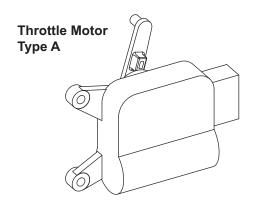


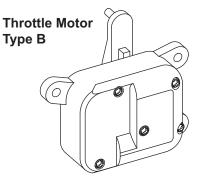
Type B motor is no longer available. For service, use Item 1 in the above parts list.



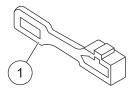
	Electric Throttle Components – Tecumseh Engine								
Item	Part	Qty	Description	Item	Part	Qty	Description		
1	69783	1	Electric Throttle Motor Kit – Tecumseh	9	67091	3	6-32 x 5/8 Button Cap Screw SS		
			(includes items 2, 3, 15)	10	91398	3	6-32 Hex Locknut GB SS		
2	69788*	1	Throttle Bracket - Tecumseh	11	90461	2	1/4-20 x 3/4 Hex Cap Screw G5 SS		
3		1	Electric Throttle Motor – Tecumseh	12	90311	4	1/4 Flat Washer		
4	65375	1	Electric Throttle Arm – Tecumseh	13	91201	2	1/4 Spring Lock Washer		
5	68863	1	Choke Light Switch	14	91411	2	1/4-20 Hex Nut G5		
6	68858	2	4-40 x 3/4 Button Cap Screw SS	15	M2052	6	Flat Washer M5 Regular		
7	68859	2	4-40 Hex Locknut GB SS	ns	68853 [†]	1	Throttle Bracket – Tecumseh		
8	68857	4	4 Flat Washer SS						
		G = Grade	SS = Stainless Steel						

^{*} Used with Throttle Motor type A.
† Used with Throttle Motor type B.

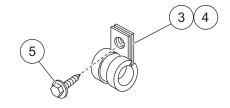




Type B motor is no longer available. For service, use Item 1 in the above parts list.







	Miscellaneous Electrical Components									
Item	Part	Qty	Description	Item	Part	Qty	Description			
1	61548K	1	Plug Cover	ns	ns 67241 1 Clutch Ground Wire					
2	49304K	1	Plug Retainer Kit (2 hooks)	ns	67527	1 Choke Switch Ground Wire				
3	65340	AR	Clamp Loop #10	ns	ns 66130 AR Split Rubber Grommet 3/8 ID					
4	65190	AR	Clamp Loop #6	ns 56099 1 Dielectric Grease Tube			Dielectric Grease Tube			
5 93148 AR 1/4-14 x 3/4 Self-Driving Tap Screw ns 67537 1 Relay Wire (white) – Prem							Relay Wire (white) – Premium Control			
		AF	R = As Required	ns = not shown						



Western Products PO Box 245038 Milwaukee, WI 53224-9538 www.westernplows.com

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