

PARTS & INSTALLATION INSTRUCTIONS DRIVE PRO™ SNOW PLOW MOUNTING CARTON 18534 2018 & LATER JEEP WRANGLER (JL) 4x4 MODELS 2020 & LATER JEEP GLADIATOR

Residential Use Only

End user must be given this instruction sheet prior to delivery of Snow Plow.

SAFETY DEFINITIONS

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
A DANGER	DANGER Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
AWARNING	WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
ACAUTION	CAUTION Indicates an potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
CAUTION	CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, will result in property damage.

IMPORTANT NOTICE

In conjunction with FMVSS (Federal Motor Vehicle Safety Standards) and OEM (Original Equipment Manufacturer) guidelines, Meyer Products has designed this plow package with the following guidelines:

CAUTION	Installation of a snowplow may effect your new vehicle warranty. For more information consult your Vehicle Owner's Manual / Vehicle Dealer.
AWARNING	The vehicle must not be operated when overloaded. In all cases, the loaded vehicle weight, including the entire snowplow system, all aftermarket accessories, driver, passenger, options, nominal fluid levels, and cargo must not exceed the front/rear Gross Axle Weight Rating (GAWR), and total Gross Vehicle Weight Rating (GVWR). These weights ratings are specified on the safety compliance certification label on the driver's side door opening. The use of rear ballast weight may be required to prevent exceeding the front GAWR.

According to the NHTSA (National Highway Traffic Safety Administration) new and untitled vehicles need to be verified by the installer that snowplow and ballast (if needed) do no exceed the front/rear GAWR and total GVWR.

ead the Meyer Owner's Manual before operating or servicing a snowplow. FOLLOW THESE INSTRUCTIONS
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GENERAL INFORMATION

	SAFETY PRECAUTIONS should be used when Hydraulic Unit is in OPERATION and plow is in a RAISED position.
ALWARINING	Lower plow to ground when vehicle is PARKED in case of hydraulic failure.

Check contents against the parts list to determine all are correct and included, and also to familiarize yourself with them.

CAUTION	Warranty does not apply to a Meyer or Diamond product which has been negligently or improperly assembled or installed.
CAUTION	CAUTION: To avoid harm to vehicles electrical system always disconnect battery before beginning installation. DO NOT BURN holes or WELD vehicle frame. This may cause frame failure.

OVERHAUL and SERVICE INFORMATION are covered on separate instructions.

Meyer Products and Diamond Equipment reserves the right, under its continuing product improvement program, to change construction or design details, specifications and prices without notice or without incurring any obligation.



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PARTS LIST

ITEM PART NO. QTY. DESCRIPTION				DESCRIPTION
		18534	1	MOUNTING CARTON
	1	19817	1	• LH Side Member Weld
	2	19818	1	RH Side Member Weld
	3	08126	1	• HDWE BAG 18534
	4	19819	2	•• Spacer
	5	20095	4	•• Bolt ½-13 x 1-1/2" Gr 5
	6	20096	4	•• Bolt ½-13 x 1-3/4" Gr 5
	7	20141	2	•• Bolt 5/8-11 x 2" Gr 5
	8	14595	2	•• 3/4" Special Bolt
	9	20307	8	•• Locknut ESNA ½-13
	10	20309	2	•• Locknut ESNA 5/8-11
	11	20333	2	•• Lockwasher ¾″
	12	20531	2	•• Finish Nut ¾-10
	13	19945	2	• Spacer *
	14	19836	1	Universal Clevis (Part of Drive Pro CLF Carton)

IMPORTANT

After first use, retighten all mounting bolt connections to specified torque. All mounting bolt connections to be checked periodically for tightness.

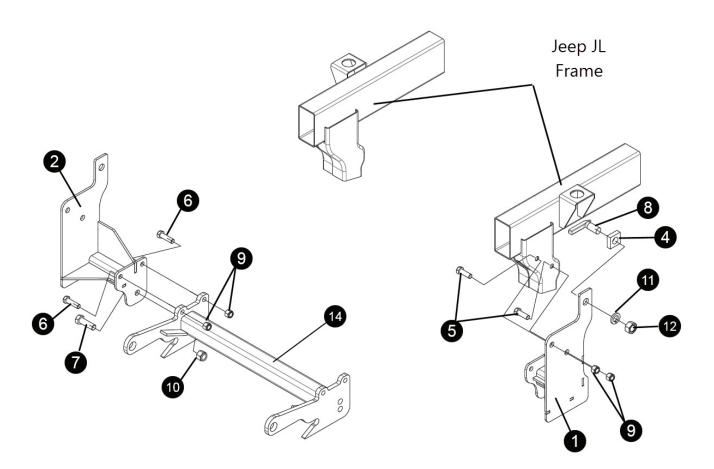
Locknuts are furnished DO NOT tighten bolts and nuts until installation is complete (unless otherwise specified), then be sure to tighten all attaching parts per specified torque chart.

TORQUE CHART FOOT

Bolt Nut Size	Gr. 2	Ο	Gr. 5	(\mathbf{G})	Gr. 8	€€
1/4-20	4-5					
5/16-18	9-11					
3/8-16	17-20		26-29			
7/16-14			42-46		60-66	
1/2-13			64-72		99-100	
5/8-11			127-14	1	179-198	3

Parts indented are included in the carton, bag or assembly under which they are indented.

* 19945 spacers used on Jeep Gladiator only. See instructions and Figure 1 for more detail.



VEHICLE RECOMMENDATIONS

AWARNING

Due to weight restrictions on these vehicle's front GAWR limit to driver and one passenger only while plow is installed unless specified below. The front GAWR must also be at least 2650 lbs as shown on the driver's side door sticker.



Ballast weight is not required on the Jeep Wrangler models.

Front end wheel alignment and headlight aim may require readjustment after installation of equipment, and is the responsibility of the equipment installer. Failure to adjust front wheel alignment may cause premature uneven tire wear. If required, reset to chassis manufacture's specifications found in the Jeep Shop Manual.

Rear ballast is determined by weighing a vehicle's front and rear axles and adding weight behind the rear axle until front axle weight is under or equal to the vehicle specific front GAWR while not exceeding the rear GAWR and GVWR.

Vehicle option packages may vary. If in doubt, it is always a good idea to weigh the vehicle to ensure all weight ratings are not exceeded with plow in the raised position.



Be sure that load is secure while transporting. With ballast weight in place, be sure that only the driver is in vehicle while plowing to avoid overloading.

INSTALLATION INSTRUCTIONS

- A. Remove air dam and air dam bracket, save along with hardware to reinstall if mounting is removed from truck otherwise the air dam will not be reused.
- B. Align LH Side Member and RH Side Member (1 & 2) to outside of frame with front 2 holes. Attach both front holes with ½-13 x 1-1/2" Bolt (5) and ½-13 Locknut (9). Using top hole on both side members as center scribe hole on outside of vehicle frame.
- C. Remove LH Side Member and RH Side Member (1 & 2) and drill 1" hole at scribed hole in vehicle frame.
- Attach LH Side Member and RH Side Member (1 & 2) to outside of vehicle frame using ½-13 x 1-1/2" Bolt (5) and ½-13 Locknut (9) in both front holes. Attach rear hole using 3/4" Special Bolt (8), Spacer (4), 3/4" Lockwasher (11) and 3/4-10 Finish Nut (12).
- E. Attach LH Side Member and RH Side Member (1 & 2) to Drive Pro Clevis (14) using 1/2-13 x 1-3/4" Bolt (6) and 1/2-13 Locknut (9) in top 2 holes. Also attach using 5/8-11 x 2" Bolt (7) and 5/8-11 Locknut (10) in lower hole.

NOTE: For Gladiator models only, use a Spacer (13) in between the Clevis (14) and Side Members (1 & 2) to close the gap. See Figure 1.

- F. NOTE: before tightening the fasteners, the clevis should be level with the ground and pushed back as far under the vehicle as possible.
- G. Tighten all fasteners to their proper torque. Tighten bolts in the same order they were assembled to the vehicle.
- H. Install recommended ballast for this vehicle. Using salt or sand bags are suggested for weight.
- I. Install remaining snowplow hardware per separate instructions.

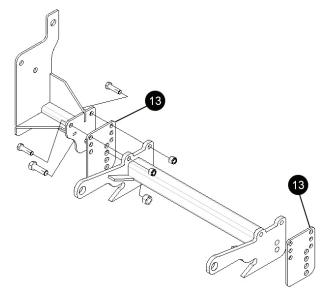


Figure 1 - Spacers for Gladiator