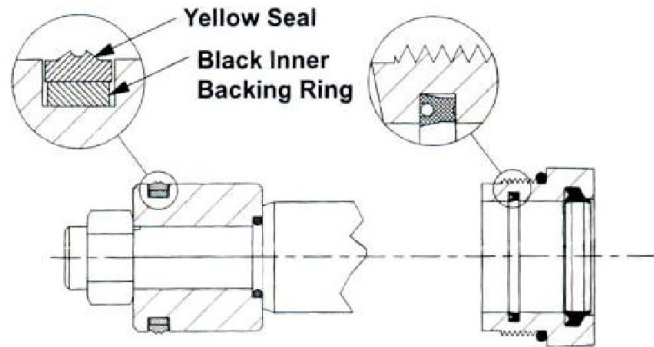


# SEAL KIT NO. 56669 INSTRUCTIONS

## FOR 2.0" DOUBLE ACTING CYLINDERS

### SEAL INSTALLATION

1. Lubricate seals with oil.
2. Install seals in the **exact** orientation as shown.
3. Slide gland nut over threaded end of cylinder rod to prevent damage to seals.
4. Install piston and orient properly (see diagram). Torque piston locknut to 100-120 ft. lbs.
5. Carefully reassemble cylinder.
6. Insert a 0.012" feeler gauge between front surface of cylinder tube face and hex of packing nut. Tighten packing nut until it is snug against the feeler gauge.
7. Remove feeler gauge and tighten packing nut an additional **1/4 turn**. This adjustment procedure should provide approximately 150 ft. lbs. of torque.



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